

## RESEARCH ARTICLE

# Kinetics and Thermodynamics of Zinc (II) Ion Adsorption on Flint and Attapulgite Iraqi Clays

Abdul M. A. Karim,<sup>1</sup> Ahmed N. Abd,<sup>2</sup> Salam M. Malih<sup>3</sup>

<sup>1</sup>University of Diyala, Baqubah, Iraq

<sup>2</sup>College of Science, University of Diyala, Baqubah, Iraq

<sup>3</sup>Ministry of Industry and Minerals, Northern State Company for Fertilizer Industry, Iraq

Received: 17th June, 2021; Revised: 7th July, 2021; Accepted: 3rd August, 2021; Available Online: 25th September, 2021

## ABSTRACT

In the current work, the adsorption of zinc (II) from synthetic solutions by flint and attapulgite clays as natural adsorbents was studied in batch experiments under various experimental conditions. The effect of temperature, solution pH, clay dosage, and contact time were investigated onto adsorption of metal under studied by flint and attapulgite clays, then perfect conditions were determined and applied on industry waste. The adsorption capacity for zinc ion increased with time, and equilibrium was reached in 90 minutes in both systems, and the maximum capacity was at pH 4. The adsorption results were assessed by two kinetic models (pseudo-first-order and pseudo-second-order) and three isotherms (Freundlich, Langmuir, and D-R). The results revealed which Freundlich isotherm and pseudo-second-order model agreed with the adsorption process.  $\Delta G^\circ$  values in both systems were negative and ranged from (-30.7362 to -26.7212) kJ/mol, indicating that both systems' adsorption processes were spontaneous and physisorption.  $\Delta S^\circ$  and  $\Delta H^\circ$  values in both systems were positive, indicating increasing randomness and an endothermic system. Perfect conditions were applied on the Al-Quds Power Station sample and showed that the removal percentage by attapulgite clay (%R = 99.18) was higher than the removal percentage by flint clay (%R = 72.08).

**Keywords:** Adsorption, Clay, Thermodynamics, Zinc.

International Journal of Drug Delivery Technology (2021); DOI: 10.25258/ijddt.11.3.16

**How to cite this article:** Karim AMA, Abd AN, Malih SM. Kinetics and Thermodynamics of Zinc (II) Ion Adsorption on Flint and Attapulgite Iraqi Clays. International Journal of Drug Delivery Technology. 2021;11(3):748-755.

Source of support: Nil.

Conflict of interest: None

## INTRODUCTION

Heavy metals are usually described as metals with densities at least five times that of water. Heavy metals are natural components of the earth's surface, and natural processes like volcanic activity and weathering play a major role in heavy metal contamination. Mining, industrial, agricultural, and smelting contribute to an abundant supply of heavy metal pollution, either by concentrating or releasing it. Heavy metals are used extensively in various manufacturing, agricultural, pharmaceutical, and technical applications.<sup>1-3</sup> Zinc is among the essential heavy metals, and it is used in a variety of industrial fields.

On the other hand, zinc is the most toxic contaminant entering the aquatic environment through industrial effluent. Zinc quantities that are too high cause complications. Migraine, atherosclerosis, and pancreas injury are a few examples.<sup>4</sup> The Health Organization limited the allowed amount of zinc in drinkable water to 4 mg/L.<sup>5,6</sup>

Heavy metal removal processes include adsorption, ion exchange, precipitation, evaporation, flocculation, and membrane separation. Each process has its pros and cons

regarding specificity, selectivity, sensitivity, and efficiency.<sup>7,8</sup> Adsorption is popular for its low price, operability, and simple design, particularly its greater removal efficiency from low concentrations.<sup>9</sup>

Clay is a natural, earthy substance made up of many tiny particles of rock layers that have been studied for its ability to absorb trace amounts of metal ions. Clay is primarily composed of grained mineral deposits with elastic properties over a wide range of water content and solidify if dried. Clay deposits may contain organic substances that do not indicate plasticity.<sup>10</sup> Attapulgite is a hydrated magnesium alumino-silicate compound made up of octahedral magnesium and tetrahedral silicon dioxide.<sup>11</sup> It is an excellent potential adsorbent due to its environmental friendliness, excellent mechanical stability, cheap price, and widespread availability.<sup>12</sup> Flint clay is described as a crystalline clay (rock) to sedimentary, microcrystalline consisting mainly of kaolin that breaks with a noticeable conchoidal deformation and resists spilling into water.<sup>13</sup>

This work aimed to assess adsorption capacity of attapulgite and flint clays in having removed zinc ions from

\*Author for Correspondence: dr.ahmednajemabd@uodiyala.edu.iq

synthetic solutions and determine optimum conditions using a batch method and applying it to industrial wastewater samples. The adsorption data has been subjected to various adsorption isotherms, including Langmuir, Freundlich, and D-R. The kinetics and thermodynamics for removing zinc ion have been investigated.

## METHOD AND MATERIALS

### Clays Preparation

The geological survey and mining company (Iraq/Baghdad) provided the flint and attapulgite clays. Flint and attapulgite clays were washed numerous times by distilled water to eliminate soluble substances before drying for 5 hours at (350K) and left at room temperature before being collected in glass containers. Flint and attapulgite clays were ground and sieved with 75  $\mu\text{m}$  size (no. 200) sieves before being collected in glass containers. The composition of flint and attapulgite clays was determined by the Iraq Geological Survey company, as seen in Table 1.

### Industry Wastewater Sample Preparation

A sample of industrial wastewater was collected from the Al-Quds Power Station, located northeast of Baghdad. The sample was digested using the method presented by (AL-Shaker and Mohammed).<sup>14</sup> The concentration of zinc ions in an industrial wastewater sample was (63.97 mg/L). After adjusting all of the conditions from the batch experiments on synthetic water, we applied the perfect conditions to the Al-Quds Power Station sample.

### Synthetic Wastewater Preparation

By dissolving 2.084 g of  $\text{ZnCl}_2$  in 1 liter deionized water, a standard stock solution of single zinc (II) ions (Conc.1000 mg/L) was obtained. Distilled water was used to dilute the stock solution, which was used to make all operating solutions. Zinc (II) concentrations were determined using an atomic absorption spectrophotometer (AAS 6200). (Shimadzu, Japan).

### Devices

The zinc ion concentration was determined using an atomic adsorption spectrophotometer (AAS 6200, Shimadzu, Japan). Adsorbent mass and adsorbate pH were measured using a German electronic balance and a (WTW) pH 7110 digital meter.

### Adsorption Studies

The batch method was used to carry out adsorption experiments because of its easiness and dependability. 0.1 and 0.3 g of attapulgite and flint clays were placed in test tubes (100 mL), exposing varying concentrations of 25 mL of synthetic solutions of Zn (II). To achieve equilibrium, the

mixes were agitated at 185 rpm for a predetermined time in a thermally controlled automatic shaker at various temperatures. Zinc ion concentrations in synthetic solutions were measured using an atomic absorption spectrophotometer after filtering the suspensions using Whatman no 42 filtrates.

The effects of different process parameters, including contact time 10–120 minutes at temperature 298K, initial concentration 100 mg/L, and pH 7.3, attapulgite and flint clay dosage (0.05–0.9 g) and 0.2–0.8 g, respectively at temperature 298k, initial concentration 100 mg/L, and pH = 7.3, pH of the solutions 1–7 at temperature 298K, and initial concentration 100 mg/L, and temperature (298–328 K) at pH 3, and initial concentration 100 mg/L, on Zn (II) adsorption were investigated. Then, perfect conditions were determined and applied to the industrial wastewater sample. At pH 3, kinetics, thermodynamic, and adsorption isotherms parameters were determined.

The amount of adsorbed  $q_e$  (mg/g) and percentage removal (% R) for adsorption of Zn (II) ions solutions in equilibrium were determined as below:

$$q_e = \frac{(C_0 - C_e)V}{m} \quad (1)$$

$$\%R = \frac{(C_0 - C_e)}{C_0} \times 100 \quad (2)$$

Whereas  $C_0$  ( $\text{mg.L}^{-1}$ ) defines the primary concentration of zinc (II),  $C_e$  ( $\text{mg.L}^{-1}$ ) defines the concentration of zn (II) at equilibrium,  $V$  denotes the solution volume in liters, and  $m$  (g) defines the weight of adsorbents.

## RESULTS AND DISCUSSIONS

### Contact Time Effect

According to experimental data and shapes are seen in Figure 1, the zinc (II) adsorption on flint and attapulgite clays reached equilibrium in 90 minutes. Adsorption was accompanied by a linear increase, corresponding to relatively fast uptake, and then a fixed phase. The fast uptake was caused by zinc ions collecting rapidly on flint and attapulgite clays.<sup>15</sup> Adsorption of zinc ion on flint and attapulgite clay took 90 minutes to reach equilibrium.

### Adsorbents Dosage Effect

Figures 2 and 3 show the effect of the amount of flint and attapulgite clays on the adsorption capacity  $q_e$  (mg/g) of Zn (II) ion at 100  $\text{mg.L}^{-1}$  primary concentration. The experimental results revealed that as the quantity of adsorbents increased, the adsorption capacity of zinc (II) ion decreased till a perfect dosage was achieved, after which it stayed

**Table 1:** The composition of flint and attapulgite clays

Clays	Chemical composition								Total
	$\text{SiO}_2$	$\text{Al}_2\text{O}_3$	$\text{Fe}_2\text{O}_3$	$\text{CaO}$	$\text{MgO}$	$\text{SO}_3$	$\text{Na}_2\text{O}$	L.O.I	
Flint Wt%	45.6	35.41	10.69	0.2	0.1	-	-	13.79	95.51
Attapulgite Wt%	41.54	10.52	5.44	15.45	4.06	10.17	10.93	20.04	98.15

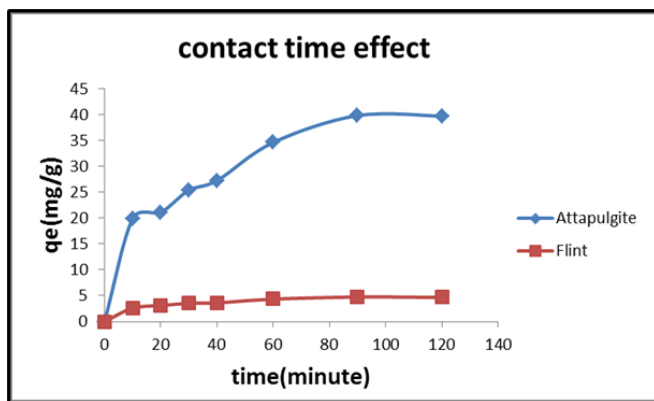
unchanged irrespective of adsorbent mass. As anticipated, the equilibrium concentration decreases with increasing clay amount (adsorbents) for a known initial zinc (II) concentration. Perhaps this is caused by rapid increase in surface area and the occurrence of as many adsorption binding sites as when clay amount (adsorbents) was increased.<sup>16</sup> As the weight of the adsorbent materials increases, the curves approach a plateau, as seen in Figures 2 and 3. This plateau value represents the adsorption process's equilibrium. Attapulgite and flint clays have plateaus of 0.1 and 0.4 g, respectively.

### pH Effect

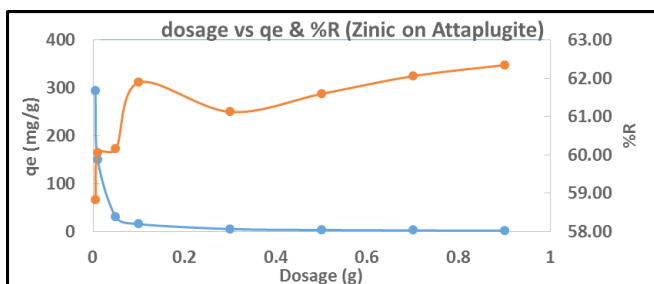
Adsorption of zinc (II) ion was assessed, and results were dependent on pH, which is directly related to the adsorbent kinds, surface charges, and extent of ionization.<sup>17</sup> Adsorption of zinc (II) ion on attapulgite and flint increased as solution pH rose between 1–4 and then lowered at pH. The increase in pH range 1–4 may be due to reduced competition among both ( $H^{+1}$ ) ions and zinc (II) ions, whereas the reduction in pH (5) may be caused by increased competition among both ( $OH^{-1}$ ) ions and zinc (II) ions.<sup>18</sup> Maximum percentage removal for adsorption of zinc ion was at pH (4) as seen in Figure 4. Many experiments also were not produced due to the precipitation of Zn (II) ion in solution at pH (9–11).<sup>19</sup>

### Temperature Effect

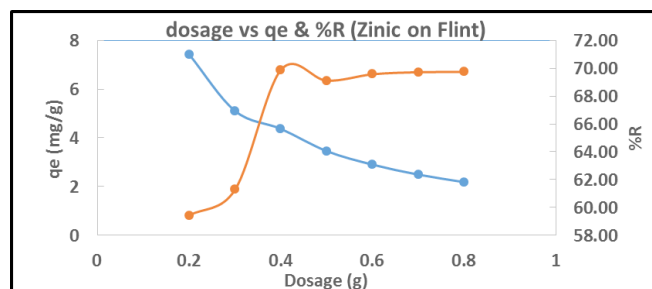
Temperature effect on the adsorption capacity of zinc (II) ions onto flint and attapulgite clays was investigated at various temperatures (298, 308, 318, and 328K), initial zinc concentration (100 mg/L), pH (3), contact time 90 minute, and flint and attapulgite clays dosage 0.4 and 0.1g respectively. Figure 5 shows the general curves and experimental data of zinc (II) adsorption onto flint and attapulgite clays. The data also revealed which removal efficiency of Zn (II) onto flint and attapulgite clays increases with temperature, showing that the adsorption system is endothermic, possibly due to increased Zn (II) ion diffusion within the crystalline structure of clay with the rise of temperature.<sup>20</sup>



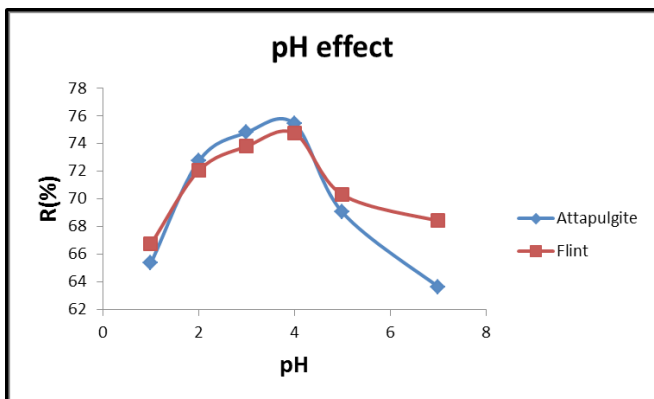
**Figure 1:** Equilibrium time effect for adsorption of Zn (II) ions on flint and attapulgite at pH  $\approx$  7.3, flint and attapulgite doses of 0.3g/25 mL and 0.05g/25 mL respectively, C0100 mg/L, temperature 298K, and particle size of 75  $\mu$ m.



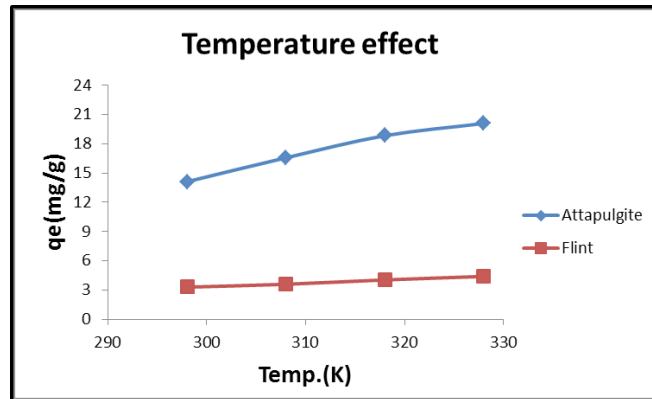
**Figure 2:** Clay dosage effect of adsorption of Zn (II) ion on attapulgite clay at initial conc. 100 mg/L, pH  $\approx$  7.3, contact time  $\approx$ 90minute, temperature 298K, and particle size  $\approx$  75  $\mu$ m.



**Figure 3:** Clay dosage effect of adsorption of Zn (II) ions on flint clay at initial concentration of 100 mg/L, pH  $\approx$  7.3, contact time  $\approx$ 90minute, temperature 298K, and particle size  $\approx$  75  $\mu$ m.



**Figure 4:** pH effect for adsorption of Zn (II) ions on flint and attapulgite clays at initial conc. 100 mg.L<sup>-1</sup>, contact time 90 minute, flint and attapulgite doses 0.4g per 25 mL and 0.1g per 25 mL respectively, temperature 298K, and particle size 75  $\mu$ m.



**Figure 5:** Temperature effect for adsorption of Zn (II) ions on flint and attapulgite clays at initial conc. 100 mg.L<sup>-1</sup>, contact time of 90 min., flint and attapulgite doses of 0.4 g/25 mL and 0.1 g per 25 mL respectively, pH  $\approx$  3, and particle size of 75  $\mu$ m.

**Study of Isotherms**

The three most important famous adsorption isotherms, Freundlich, Dubinin-Radushkevich, and Langmuir, were used to study adsorption behaviors. Freundlich assumed the Freundlich equation as follows.<sup>21</sup>

$$\log \log q_e = \log \log K_f + \frac{1}{n} \log \log C_e \quad (3)$$

Whereas  $K_f$  (mg/g) denotes Freundlich constant and  $(1/n)$  denotes adsorption intensity. The experimental data was fitted with a linear equation by plotting  $\log q_e$  versus  $\log C_e$ , as shown in Figure 6c–d. Langmuir assumed the Langmuir equation as follows:<sup>22</sup>

$$\frac{C_e}{q_e} = \frac{1}{K_L q_{max}} + \frac{1}{q_{max}} C_e \quad (4)$$

Whereas  $q_e$  (mg.g<sup>-1</sup>) means the capacity of adsorption at equilibrium,  $q_{max}$  (mg/g) means maximal capacity of adsorption,  $K_L$  (mg/L) denotes Langmuir constant related to the adsorption energy and binding sites affinity, and  $C_e$  denotes adsorbate concentration at equilibrium. The experimental data was fitted with a linear equation via plotting  $(C_e/q_e)$  against  $C_e$ , as exposed in Figure 6a and b. The main features of Langmuir isotherm could be defined in expressions of equilibrium parameter or factor of separation (RL), which can be computed by relationship.<sup>23</sup>

$$R_L = \frac{1}{(1 + K_L C_0)} \quad (5)$$

Whereas  $C_0$  (mg/L) denotes initial concentration. Depending on the value of RL, adsorption kind can be determined as irreversible (RL=0), unfavorable (RL > 1), linear (RL=1), and favorable (0 < RL < 1). In this study, RL values of adsorption

of zinc (II) ion on flint and attapulgite clays were between (0.393-0.600), suggesting that adsorption is favorable.<sup>24</sup> Dubinin assumed the Dubinin equation as follows:<sup>25</sup>

$$\ln \ln \hat{q} = \ln \ln q_m - \beta \epsilon^2 \quad (6)$$

The experimental data were fitted with a linear equation by plotting  $\ln q_e$  versus  $\epsilon^2$ , as shown in Figure 6e–f). Whereas  $q_e$  (mg.g<sup>-1</sup>) means adsorbate amount at equilibrium,  $q_{max}$  (mg.g<sup>-1</sup>) denotes maximal capacity of D-R monolayer,  $\beta$  (mol<sup>2</sup>kJ<sup>-2</sup>) denotes constant linked to sorption energy, and  $\epsilon$  denotes Polanyi potential linked to equilibrium concentrations that the following relationship can calculate:

$$\epsilon = RT \ln \ln \left( 1 + \frac{1}{C_e} \right) \quad (7)$$

where R (kJ /K.mol) means gas constant and T (K) means temperature.

The following equation calculates the free adsorption energy (E).<sup>26</sup>

$$E = (-2\beta)^{-0.5} \quad (7)$$

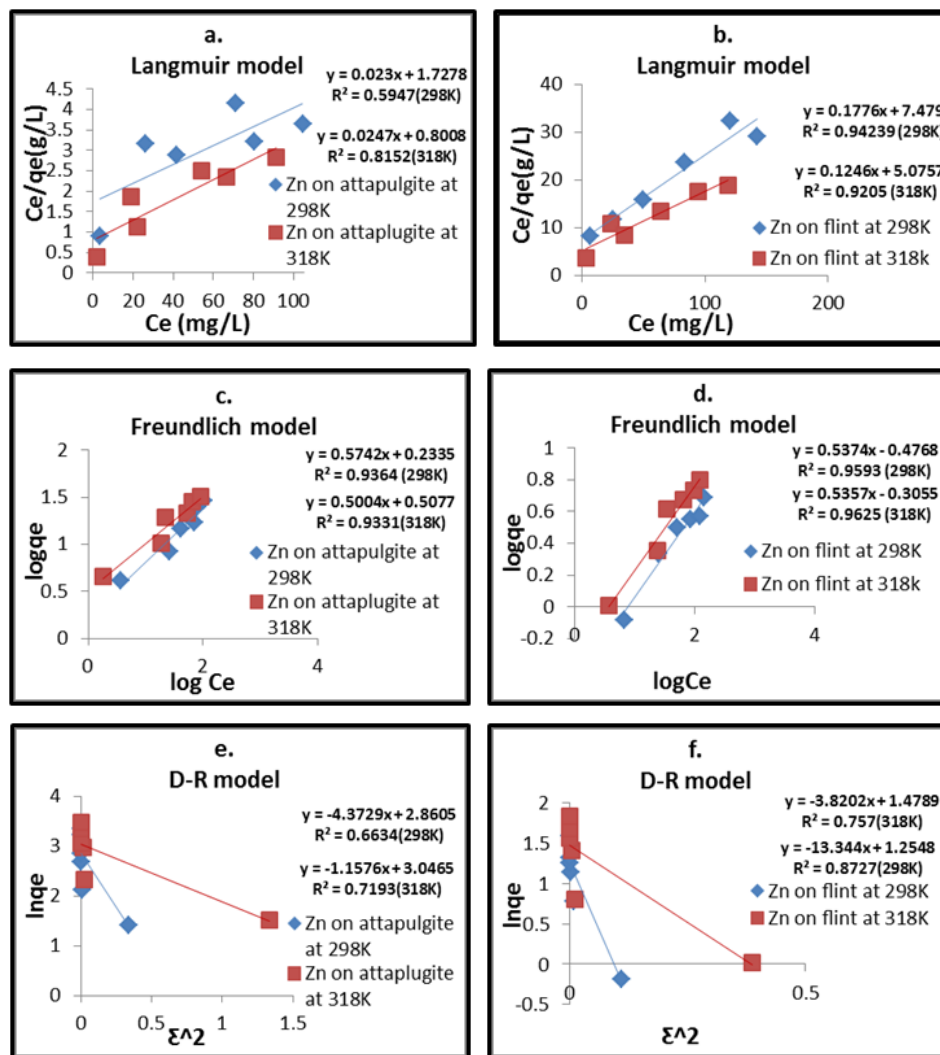
The D-R model is beneficial for defining adsorption mechanism types based on free adsorption energy (E). The Langmuir model suggests that maximum possible adsorption appears to fit for a packed solute monolayer onto the surface of adsorbent materials with no adsorbate-molecule interactions, whereas the Freundlich model applies to heterogeneous surfaces of adsorbate-molecule interactions. Table 3 shows the three isotherms parameters obtained by applying experiment data to isotherm models. The adsorption of zinc (II) ions onto flint and attapulgite clay were fit with the Freundlich isotherm according to R<sup>2</sup> values, as shown in Figure 6a to f. The type of adsorption (physisorption or chemisorption) is determined by the sorption energy (E) value, where (E < 16 kJ/mole) indicates physisorption and (E > 16 kJ/mole) indicates chemisorption.<sup>27</sup>

**Table 2:** Zn (II) ion adsorption capacities on flint and attapulgite clays at two temperatures, pH 3, contact time of 90 minutes, flint and attapulgite doses of 0.4g per 25 mL and 0.1gper25mL, respectively, and particle size of 75 μm

Metal	Clays	Temp. (298k)			Temp.(318k)	
		C0 (mg/L)	Ce (mg/L)	qe(mg/g)	Ce (mg/L)	qe(mg/g)
Zinc(II)	Flint	20	6.7455	0.82840625	3.76396	1.0147525
		60	25.198	2.175125	24.09344	2.24416
		100	49.792	3.138	34.42292	4.0985675
		140	83.60875	3.524453125	63.93355	4.754153125
		180	120.4998	3.7187625	94.0612	5.371175
	Attapulgite	220	142.0195	4.87378125	119.2701	6.29561875
		20	3.66432	4.08392	1.82675	4.5433125
		60	26.4277	8.393075	19.0495	10.237625
		100	41.79895	14.5502625	22.12375	19.4690625
		140	71.31392	17.17152	53.9683	21.507925
		180	80.16776	24.95806	66.4277	28.393075
		220	104.7618	28.80955	91.3465	32.163375

**Table 3:** (Freundlich, D-R, and Langmuir) isotherms parameters for Zn (II) ion adsorption on flint and attapulgite clays at two temperatures, pH 3, contact time of 90 minutes, flint and attapulgite doses of 0.4g per 25 mL and 0.1g per 25 mL, respectively, and particle size of 75 μm.

Metal	Isotherms	Parameters	Clays			
			Flint		Attapulgite	
			Temp. (K)		Temp. (K)	
Zinc(II)	Langmuir	qmax(mg/g)	5.631	8.026	43.478	40.486
		KL (L/mg)	0.024	0.025	0.013	0.031
		RL	0.457	0.449	0.600	0.393
		R <sup>2</sup>	0.9423	0.9205	0.5947	0.8152
		n	1.861	1.867	1.742	1.998
	Freundlich	Kf(L/g)	0.334	0.495	1.712	3.219
		R <sup>2</sup>	0.9593	0.9625	0.9364	0.9331
	D-R	qmax(mg/g)	3.507	4.388	17.740	21.042
		β(mol <sup>2</sup> /KJ <sup>2</sup> )	13.344	3.820	4.373	1.158
		E(KJ/mol)	0.194	0.362	0.338	0.657
		R <sup>2</sup>	0.8727	0.757	0.6634	0.7193



**Figure 6a to f:** Curves of linearized isotherms, (Freundlich, Langmuir, and D-R) for Zn (II) ion adsorption by flint and attapulgite clays at two temperatures.

The E values in this study ranged from (0.194) to (0.657) KJ/mol, indicating physisorption. Linearized isotherm curves are drawn, and isotherm parameters were calculated using data from Table 2.

### Kinetic Models Study

To determine adsorption rate and expected mechanism of zinc (II) ion adsorption on flint and attapulgite clays, pseudo-first order and pseudo-second-order models were applied to adsorption results.

According to Ho and McKay in 1998, the pseudo-first order model is as next.<sup>28,29</sup>

$$\ln \ln (q_e - q_t) = \ln \ln q_e - K_1 t \quad (9)$$

whereas  $K_1$  ( $\text{min}^{-1}$ ) denotes pseudo-first-order rate constant,  $q_e$  ( $\text{mg.g}^{-1}$ ) represents zinc (II) ion amount which adsorb at equilibrium, and  $q_t$  ( $\text{mg/g}$ ) represents zinc (II) ion amount which adsorb at the time ( $t$ ).  $k_1$  values and calculated adsorption capacity ( $q_e$  (cal.)) were calculated from slope and intercept of a linear plot of  $\ln(q_e - q_t)$  against ( $t$ ). Figure 6-a displays pseudo-first-order plots, and also pseudo-first-order features are listed in Table 4. Correlation coefficient values ( $R^2$ ) listed in table 4 were extremely low, and the calculated adsorption capacity was less than the experimental adsorption capacity, indicating which adsorption did not agree with first-order model.

According to Ho and McKay in 2000, pseudo second-order model is as follows:<sup>30</sup>

$$\frac{t}{q_t} = \frac{1}{K_2 q_e^2} + \frac{t}{q_e} \quad (10)$$

whereas  $k_2$  ( $\text{g/mg.min}$ ) denotes second-order adsorption rate constant.  $k_2$  values and calculated capacity of adsorption ( $q_e$  (cal.)) were determined from the intercept and slope of a linear plot of ( $t/q_t$ ) versus ( $t$ ). Figure (6b) displays pseudo-second-order plots, and also pseudo-first-order features are listed in Table 4. Correlation coefficient values ( $R^2$ ) listed in Table 4 were extremely high, and the calculated adsorption capacity was equal to the experimental adsorption capacity, indicating that adsorption agrees with pseudo second-order model (Figure 7a and b).

### Parameters of Thermodynamics

Langmuir constant ( $K_L$ ) is connected to energy of the adsorption process. Langmuir model suggests that adsorption is based on a single monolayer. Adsorption from a solution to a solid can be modeled as a perfect two-dimensional solution of solute molecules and solvent, with the solvent and solute competition for active positions on clay surfaces.<sup>31</sup> The equilibrium constant of the adsorption process,  $K$ , is related to  $K_L$ , and the water concentration in the aqueous medium is  $C$  (55.56 mole/L), that is stable in dilute solutions. As a result,  $K$  could be calculated from the relationship following.<sup>32, 33</sup>

$$K = CK_L \quad (11)$$

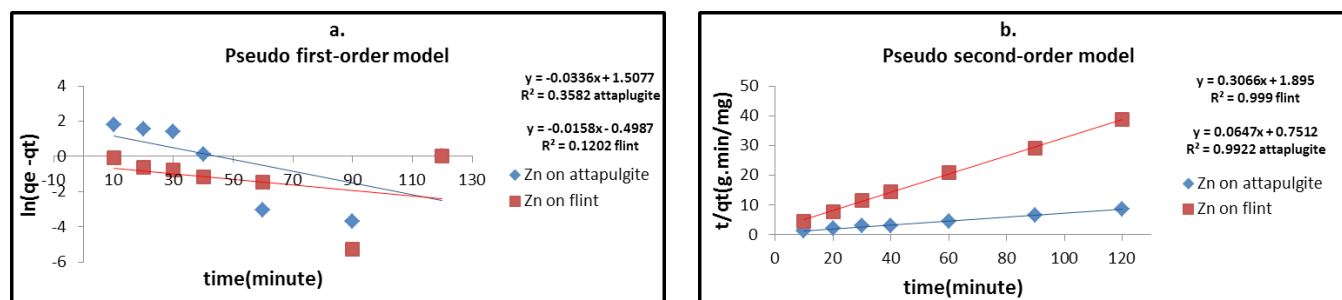
$k$  values can be calculated using the below equation depending on  $K_L$  (L/mg) values listed in Table 3.

$$K = 1000K_L \times M.Wt \text{ of adsorbate} \times 55.56 \quad (12)$$

Parameters of the thermodynamics ( $\Delta G^\circ$ ,  $\Delta H^\circ$ , and  $\Delta S^\circ$ ) can be calculated by using the listed below thermodynamics relationships:<sup>32, 33</sup>

**Table 4:** Kinetics parameters for Zn (II) ion adsorption on flint and attapulgite clays at temperature 298K, pH 3, flint and attapulgite doses of 0.4gper25 mL and 0.1 g per 25 mL, respectively, and particle size of 75  $\mu\text{m}$ .

Metal	Kinetic models	parameters	Clays	
			Flint	Attapulgite
Zinc(II)	Pseudofirst order	$q_e$ (exp.)( $\text{mg.g}^{-1}$ )	3.104643	13.84383
		$K_1 \text{min}^{-1}$	0.0158	0.0336
		$q_e$ (cal.) $\text{mg.g}^{-1}$	0.607	4.516
		$R^2$	0.1202	0.33582
	Pseudosecond order	$q_e$ (exp.) $\text{mg.g}^{-1}$	3.104643	13.84383
		$K_2 \text{g. mg}^{-1} \text{min}^{-1}$	0.05	0.01
		$q_e$ (cal.) $\text{mg.g}^{-1}$	3.262	15.456
		$R^2$	0.999	0.9922



**Figure 7(a and b):** Curves of linearised kinetic (pseudo first-order and pseudo second-order) of zinc adsorption by flint and attapulgite clay at 298K.

**Table 4:** Parameters of thermodynamics for Zn (II) ion adsorption on flint and attapulgite clays at two temperatures, pH 3, contact time of 90 minutes, flint and attapulgite doses of 0.4gper25mL and 0.1g per25mL, respectively, and particle size of 75 µm.

Metal	Thermodynamic parameters	Clays			
		Flint		Attapulgite	
		Temperature		wTemperature	
	298K	318K	298K	318K	
Zinc(II)	1/T	0.003356	0.003145	0.003356	0.003145
	K	86166.28	89075.85	48302.8	111920.8
	lnK	11.36403	11.39724	10.78524	11.62555
	$\Delta G^\circ$ (KJ/mol)	-28.1552	-30.1326	-26.7212	-30.7362
	$\Delta H^\circ$ (KJ/mol)	1.308228		33.102333	
	$\Delta S^\circ$ (KJ/mol)	98.87061		200.7502	

$$\Delta G^\circ = -RT \ln K \quad (13)$$

$$\Delta G^\circ = \Delta H^\circ - T\Delta S^\circ \quad (14)$$

$$\ln K = -\frac{\Delta H^\circ}{RT} + \frac{\Delta S^\circ}{R} \quad (15)$$

In common, chemisorption have a  $\Delta G^\circ$  change of -80 to -400 kJ.mol<sup>-1</sup>, whereas physisorption has a  $\Delta G^\circ$  change of -40 to 0 kJ/mol.<sup>34</sup> In this work,  $\Delta G^\circ$  values were negative and fall between -30.7362 to -26.7212 kJ/mol, indicating which adsorption process in all systems was spontaneous and physisorption.  $\Delta S^\circ$  and  $\Delta H^\circ$  values were positive, indicating increasing randomness and an endothermic system.

#### Apply Perfect Conditions to a Sample of Industrial Wastewater

Applied perfect conditions obtained from batch experiments on synthetic water for zinc ion on Al-Quds Power Station sample. The results showed decreasing zinc ion concentration in an industry sample when using attapulgite clay as adsorbent from 63.97 to 0.521 mg/L at temperature 328K, pH 4, contact time of 90 minutes, and attapulgite dosage of 0.1g (R% =99.18). While decreasing zinc ion concentration in an industry sample when using flint clay as an adsorbent from 63.97 to 17.83 mg/L at temperature 328K, pH 4, contact time of 90 minutes flint dosage 0.4g (R% =72.08).

#### CONCLUSION

The batch adsorption experiments in this study revealed that flint and attapulgite clays were efficient, low cost, environmentally friendly, and available for removing zinc ion from industrial wastewater. The experiment results showed that zinc ion adsorption capacity increased with contact time and depended on pH, clay dosage, and temperature. The adsorption of zinc (II) ions onto flint and attapulgite clay fits with the Freundlich isotherm and pseudo-second-order model according to R<sup>2</sup> values.  $\Delta G^\circ$  and free adsorption energy (E) values showed spontaneous adsorption and physisorption in all systems.  $\Delta S^\circ$  and  $\Delta H^\circ$  values were positive, indicating increasing randomness and an endothermic system. Perfect conditions were applied on the Al-Quds Power Station sample

and showed that the removal percentage by attapulgite clay (R% = 99.18) was higher than the removal percentage by flint clay (R% =72.08).

#### REFERENCES

- Vamerali T, Bandiera M, and Mosca G, Field crops for phytoremediation of metal-contaminated land. A review. Environmental Chemistry Letters, 2010;8(1):1-17.
- Förstner U, and Wittmann GT. Metal pollution in the aquatic environment. 2012: Springer Science & Business Media.
- Chowdhury RA, Datta R, and Sarkar D, Heavy metal pollution and remediation, in Green chemistry. 2018, Elsevier. 359-373.
- Depci T, Kul AR, and Önal Y, Competitive adsorption of lead and zinc from aqueous solution on activated carbon prepared from Van apple pulp: study in single-and multi-solute systems. Chemical engineering journal, 2012;200:224-236.
- Ali MR, Rashid RGK, and Majid SR, Use of a specific type of bentonite clay for removal of halogenated organic compounds from polluted water under different operation conditions. Journal of Engineering and Sustainable Development (JEASD), 2019; 236:11-24.
- Meitei MD, and Prasad MNV. Adsorption of Cu (II), Mn (II) and Zn (II) by Spirodela polyrhiza (L.) Schleiden: equilibrium, kinetic and thermodynamic studies. Ecological Engineering, 2014;71:308-317.
- Pujol L et al. Electrochemical sensors and devices for heavy metals assay in water: the French groups' contribution. Frontiers in chemistry, 2014;2:19.
- Crini G, and Lichtfouse E. Advantages and disadvantages of techniques used for wastewater treatment. Environmental Chemistry Letters, 2019;17(1):145-155.
- Wang X, et al. Selective removal of mercury ions using a chitosan-poly (vinyl alcohol) hydrogel adsorbent with three-dimensional network structure. Chemical Engineering Journal, 2013;228:232-242.
- Guggenheim S, and Martin R., Definition of clay and clay mineral: joint report of the AIPEA nomenclature and CMS nomenclature committees. Clays and clay minerals, 1995;43(2): 255-256.
- Feng Y et al. Simple fabrication of easy handling millimeter-sized porous attapulgite/polymer beads for heavy metal removal. Journal of colloid and interface science, 2017;502:52-58.
- Huang R et al. Removal of Cd (II) and Pb (II) from aqueous solution by modified attapulgite clay. Arabian Journal of Chemistry, 2020;13(4):4994-5008.

13. Keller W. Flint clay and a flint-clay facies. *Clays and Clay Minerals*, 1968;16(2):113-128.
14. AL-Shaker YM, and Mohammed AB. Assessing the Environmental Situation for Excretion Management Stations in Al-Qayyarah Refinery. *Rafidain Journal of Science*, 2019;28(2):8-22.
15. Onundi Y et al. Adsorption of copper, nickel and lead ions from synthetic semiconductor industrial wastewater by palm shell activated carbon. *International Journal of Environmental Science & Technology*, 2010;7(4):751-758.
16. Kadirvelu K, Faur-Brasquet C, and Cloirec PL. Removal of Cu (II), Pb (II), and Ni (II) by adsorption onto activated carbon cloths. *Langmuir*, 2000;16(22):8404-8409.
17. Weng C, and Huang C. Treatment of metal industrial wastewater by fly ash and cement fixation. *Journal of Environmental Engineering*, 1994;120(6):1470-1487.
18. Slaiman QJ, Haweel CK, and Abdulmajeed YR. Removal of heavy metals ions from aqueous solutions using biosorption onto BAMBOO. *Iraqi Journal of Chemical and Petroleum Engineering*, 2010;11(3):23-32.
19. Jung KW, Lee SY, and Lee YJ. Facile one-pot hydrothermal synthesis of cubic spinel-type manganese ferrite/biochar composites for environmental remediation of heavy metals from aqueous solutions. *Bioresource technology*, 2018;261:1-9.
20. Armstrong N, and Clarke C. Adsorption sites of kaolin. *Journal of pharmaceutical sciences*, 1976;65(3):373-375.
21. Freundlich H. Über die adsorption in lösungen. *Zeitschrift für physikalische Chemie*, 1907;57(1):385-470.
22. Langmuir, I., The adsorption of gases on plane surfaces of glass, mica and platinum. *Journal of the American Chemical society*, 1918;40(9):1361-1403.
23. Yan H. et al. Preparation of chitosan/poly (acrylic acid) magnetic composite microspheres and applications in the removal of copper (II) ions from aqueous solutions. *Journal of hazardous materials*, 2012;229:371-380.
24. Wang J, and Li Z. Enhanced selective removal of Cu (II) from aqueous solution by novel polyethylenimine-functionalized ion imprinted hydrogel: Behaviors and mechanisms. *Journal of hazardous materials*, 2015;300:18-28.
25. Dubinin, M.M., E. Zaverina, and L. Radushkevich, Sorption and structure of active carbons. I. Adsorption of organic vapors. *Zhurnal Fizicheskoi Khimii*, 1947;21(3):151-162.
26. Krishna BD. Murty, and Prakash BJ. Thermodynamics of chromium (VI) anionic species sorption onto surfactant-modified montmorillonite clay. *Journal of colloid and interface science*, 2000;229(1):230-236.
27. Vijayalakshmi K, et al., Batch adsorption and desorption studies on the removal of lead (II) from aqueous solution using nanochitosan/sodium alginate/microcrystalline cellulose beads. *International journal of biological macromolecules*, 2017;104: 1483-1494.
28. Fang L, et al. A novel method for the sequential removal and separation of multiple heavy metals from wastewater. *Journal of hazardous materials*, 2018;342:617-624.
29. Ho, Y. and G. McKay, A comparison of chemisorption kinetic models applied to pollutant removal on various sorbents. *Process safety and environmental protection*, 1998;76(4):332-340.
30. Ho YS, and McKay G. The kinetics of sorption of divalent metal ions onto sphagnum moss peat. *Water research*, 2000;34(3): 735-742.
31. Adamson A. *Physical Chemistry of Surface*. Vol. 4th edition. 1984, Wiley, New York
32. Tran HN, et al., Mistakes and inconsistencies regarding adsorption of contaminants from aqueous solutions: a critical review. *Water research*, 2017;120:88-116.
33. Wu Y, et al., Adsorption of hexavalent chromium from aqueous solutions by graphene modified with cetyltrimethylammonium bromide. *Journal of colloid and interface science*, 2013;394: 183-191.
34. Al-Bakain RZ, et al. A study on removal characteristics of o-, m-, and p-nitrophenol from aqueous solutions by organically modified diatomaceous earth. *Desalination and Water Treatment*, 2015;56(3):826-838.