

DESIGN DEVELOPMENT AND VALIDATION OF PULSATILE DRUG DELIVERY SYSTEM FOR CHRONOTHERAPEUTIC APPLICATION

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ABSTRACT

Pulsatile Drug Delivery Systems (PDDS) are designed to release drugs after a predetermined lag time followed by rapid release, making them particularly suitable for the chronotherapeutic management of diseases exhibiting circadian variation in symptom intensity. The present study aimed to develop and evaluate a pulsatile Bilastine drug delivery system for allergic rhinitis, a condition in which symptoms such as sneezing, nasal congestion, and itching are most severe during the early morning hours. Preformulation studies, including melting point, solubility, and UV spectrophotometric analysis, were conducted to characterize Bilastine. The λ_{max} of Bilastine in methanol was found to be 218 nm. Core tablets were prepared by direct compression using suitable diluents, super disintegrants, and lubricants. The optimized core formulation (C3) exhibited satisfactory physicochemical properties with 99.85% drug release within 5 hours. These cores were further press-coated with Ethyl Cellulose, HPMC, and Carbopol to achieve the desired lag time followed by rapid release. The optimized press-coated formulation demonstrated a lag time of approximately 7 hours, releasing 98.40% of Bilastine thereafter. The validated HPLC method confirmed excellent reproducibility. Overall, the formulation showed effective pulsatile release and represents a promising approach for improving the chronotherapeutic management of allergic rhinitis.

Keywords: Chrono-pharmacology, Pulsatile drug delivery system, Pulsatile tablet.

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INTRODUCTION:

Pharmaceutical technology advancements have led to an increase in the popularity of novel medication delivery systems in recent decades. Current pharmaceutical research focuses more on improving the delivery systems of already-approved drugs than on discovering new compounds.^[1] Conventional sustained-release systems maintain drug concentration within the therapeutic window for a significant period of time. However, because they have circadian rhythms, living things do not necessarily require constant medication delivery.^[2] Although sustained-release formulations were once thought to be beneficial, they are inappropriate for certain medications due to first-pass metabolism, drug tolerance, toxicity, and decreased patient compliance from repeated administration.^[3] In these cases, it is better to distribute drugs at a specific time. This led to the development of chrono pharmaceuticals, which aims to enhance treatment outcomes by designing drug delivery systems in accordance with biological cycles. For conditions requiring rapid and transient

drug release after a predetermined lag time, these techniques are particularly useful when conventional sustained-release formulations are unable to provide adequate therapeutic efficacy. Drug delivery at a particular time point is more advantageous in these situations. Chrono pharmaceuticals, which aims to improve therapeutic outcomes by designing drug delivery systems in accordance with biological rhythms, emerged as a result.^[4]

MATERIALS AND METHOD:

Reagents and Chemicals: To formulate the Bilastine tablets, the active pharmaceutical ingredient (API) Bilastine was Obtained from SM Pharma, The excipients used in the formulation, including microcrystalline cellulose (MCC PH 102), polyvinylpyrrolidone (PVP K-30), sodium starch glycolate, talc, magnesium stearate, hydroxypropyl methylcellulose (HPMC K100M), lactose, and Carbopol, were procured from the laboratory of VBCOP, methanol, formic acid and water used for HPLC analysis were of HPLC

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grade. All other chemicals and reagents used in the study were of analytical grade.

Instrument and equipment: FTIR analysis was performed using an FTIR spectrophotometer (Shimadzu, Japan) UV spectroscopic analysis was carried out using a UV-Visible spectrophotometer (UV-1800, Shimadzu Corporation, Japan). Chromatographic analysis was performed using Shimadzu RP-HPLC system equipped with Column: Zodiac C18 5 μ , (150 X 4.6 mm. ID)

PREFORMULATION:

Organoleptic property: The Bilastine sample was evaluated visually for appearance, colour, and odour.

Solubility: The solubility of Bilastine is assessed using a semi-quantitative method. Small amounts of the drug are progressively combined with a fixed volume of different solvents, such as distilled water, methanol, and dimethyl sulphoxide. After each addition, the mixture is thoroughly shaken, and any particles that have not dissolved are examined visually.

Melting point: The melting point is determined using the capillary tube.

λ max: A UV double beam spectrophotometer is used to scan a standard solution of Bilastine in order to determine its absorption maximum (λ_{max}). A 10 μ g/mL solution is made in methanol and scanned between 200 and 400 nm in wavelength.

FTIR Analysis: Identification of Bilastine carried out by infrared Spectroscopy.

Evaluation of powder blend ^[5-9]

Angle of Repose: The angle of repose was determined by the funnel method

Bulk Density: Bulk density was measured as the ratio of powder mass to bulk volume

Tapped density: Tapped density was determined by tapping the graduated cylinder

Carr's Compressibility Index: Carr's index was calculated to determined compressibility and flow characteristics of the blend.

Hausner's Ratio: Hausner's ratio was calculated from bulk and tapped density to assess powder flowability.

Preparation and Evaluation of Pulsatile tablet

Preparation of core tablets: Bilastine 20 mg core tablets were prepared by direct compression using lactose, microcrystalline cellulose, starch, crospovidone, PVP K-30, talc, and magnesium stearate. The blend was evaluated for flow properties and compressed with a 9 mm punch.

Table 1: Composition of batches of Core tablets

| Ingredients in (mg) tab | Function | Batch 1 | Batch 2 | Batch 3 | Batch 4 | Batch 5 |
|----------------------------------|--------------|---------|---------|---------|---------|---------|
| Bilastine | API | 20 | 20 | 20 | 20 | 20 |
| Microcrystalline cellulose (MCC) | Diluent | 85 | 85 | 50 | 70 | 90 |
| Lactose | Diluent | - | - | 30 | - | 10 |
| Magnesium Stearate | Lubricant | 5 | 5 | 5 | 8 | 2 |
| Talc | Glidant | 5 | 5 | 5 | 7 | 3 |
| PVP K-30 | Binder | 10 | 15 | 10 | 10 | 10 |
| Starch | Disintegrant | 25 | 20 | 30 | 35 | 15 |
| Total weight | | 150 | 150 | 150 | 150 | 150 |

Preparation of Press-Coated Tablets

A tablet compression machine was used to prepare press-coated tablets using the direct compression method. The Bilastine core tablet was positioned in the center of the die cavity after half of the coating blend had been added. The remaining coating blend was then added. A 5mm punch was used to compress the tablets.

Table No 2: Composition of batches of Press-coated tablets

| Ingredients in (mg) tab | Function | Batch 1 | Batch 2 | Batch 3 | Batch 4 | Batch 5 |
|----------------------------------|-------------------|---------|---------|---------|---------|---------|
| HPMC 120 100 60 | Swellable Polymer | 200 | 120 | 120 | 160 | 100 |
| Ethyl Cellulose | Release Retardant | - | 80 | - | - | 60 |
| Carbopol 1 | Swellable Polymer | - | - | 80 | 40 | 60 |
| Microcrystalline cellulose (MCC) | Diluent | 80 | 80 | 80 | 80 | 70 |
| Talc | Glidant | 10 | 10 | 10 | 10 | 5 |
| Magnesium Stearate | Lubricant | 10 | 10 | 10 | 10 | 5 |
| Total Weight | | 300 | 300 | 300 | 300 | 300 |

Evaluation of Core and Press-Coated Pulsatile Tablets ^[10-13]

Tablet Thickness and Size: Thickness and diameter of tablets is measured using a vernier caliper to ensure uniformity.

Tablet Hardness: Hardness of tablets is determined using a Pfizer hardness tester and expressed in kg/cm².

Friability: A Roche friabilator operating at 25 rpm for four minutes is used to assess friability, and the percentage of weight loss are computed.

Weight Variation Test: To assess weight uniformity in accordance with IP specifications, twenty tablets are weighted separately, and the average weight is computed.

Uniformity of Weight: Twenty tablets are weighted individually, and weight variation are compared with IP standards.

Drug Content: By dissolving powdered tablets in methanol and measuring absorbance at 218 nm, the drug content can be ascertained.

Disintegration Study: The USP disintegration apparatus is used to measure the disintegration time in pH 6.8 phosphate buffer at 37 ± 7°C.

In Vitro Drug Release Studies: Dissolution studies in pH 6.8 phosphate buffer at 37 ± 0.2°C and 50 rpm are performed using USP Type II paddle apparatus.

HPLC Method Development and Validation: ^[14-15]

Selection of Column: The Zodiac C18 column provides a symmetric peak. Acceptable theoretical plates (≈3200) and good resolution.

Selection of Mobile Phase: The Zodiac C18 column was chosen for the optimized method since it demonstrated improved peak symmetry, acceptable theoretical plates

Preparation of Standard Stock Solution: A standard stock solution of Bilastine (1000 µg/mL) was prepared using acetonitrile, methanol, and water (3:6:1, v/v).

Preparation of working standard solution: The stock solution is appropriately diluted using the same solvent system to create the working standard solution of 100 µg/ml.

Selection of Flow Rate: Different flow rates were evaluated and the optimized flow rate is selected based on maximum column efficiency, good resolution and shorter run time.

Selection of Wavelength: Although Bilastine showed maximum absorbance at 218 nm, 252 nm was selected due to better peak purity, lower interference, and improved baseline stability.

Different Method Development Trials

Developed Method Chromatographic parameter

1. Analytes: Bilastine
2. Column: Zodiac C18 5µ, (150 X 4.6 mm. ID.)

3. Mobile Phase: 0.1% formic acid - acetonitrile (80:20% v/v)

Method Validation

Selectivity: Spectrum from blank and sample (100 ppm) both are recorded

Repeatability: Six consecutive injections of the standard solution of Bilastine (100 ppm) were used to measure repeatability,

System Suitability: System suitability parameters like theoretical plates, tailing factor, resolution, and %RSD are assessed.

Precision: Intraday Precision: Analysis performed at different times on the same day, Interday Precision: Analysis performed on three different days.

Robustness: Small, intentional adjustments to flow rate, mobile phase composition, and wavelength are used to assess robustness.

Linearity: A calibration curve was plotted after linearity was established over the concentration range of 6.25–100 ppm.

Limit of Detection (LOD) and Limit of Quantification (LOQ): LOD and LOQ is determined using serial dilutions of Bilastine standard solutions prepared from stock solution.

Accuracy: Recovery studies employing the standard addition method at concentration levels of 80%, 100%, and 120% are used to assess accuracy.

RESULTS AND DISCUSSION:

Preformulation Studies

Organoleptic Properties: Bilastine was observed as a white, odorless powder.

4.1.2 Melting Point: The melting point was found within the reported range of 192°C – 194°C

Solubility Analysis: Bilastine is practically insoluble in water, very slightly soluble in dimethyl sulfoxide, and freely slightly soluble in methanol.

FTIR Analysis: Table No.3: FTIR Spectroscopy Interpretation Bilastine (API)

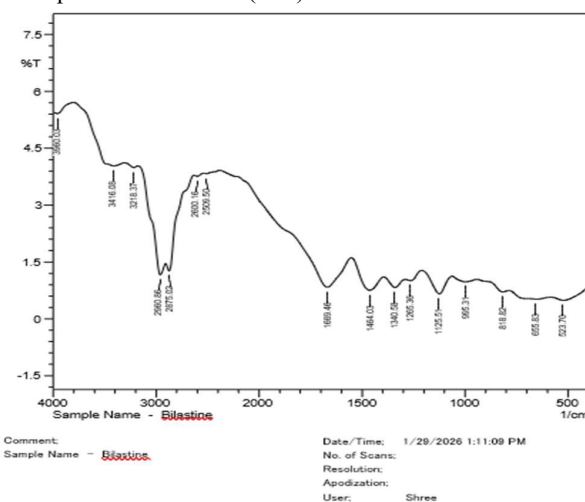


Fig No.1: FTIR of Bilastine

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| Batch | Weight Variation (mg) | Hardness (kg/cm ²) | | | Friability (%) | Thickness (mm) | Drug Content (%) | Disintegration Time (sec) |
|-------|-----------------------|--------------------------------|--------------------------|---------------------------------|---|----------------|------------------|---------------------------|
| | | Sr. No. | Peak (cm ⁻¹) | Functional Group Interpretation | | | | |
| | | 1 | 3416 | N-H stretching | Amine group | | | |
| | | 2 | 2960 | C-H stretching | Aliphatic (CH ₃ /CH ₂) | | | |
| | | 3 | 1689 | C=O stretching | Carboxylic acid | | | |
| | | 4 | 1464 | C-H bending | Alkane / aromatic | | | |
| | | 5 | 1256 | C-O stretching | Alcohol / ether | | | |
| | | 6 | 1125 | C-O stretching | Ether linkage | | | |
| | | 7 | 818 | C-H bending | Aromatic ring | | | |
| | | 8 | 655 | C-Cl stretching | Halogen group | | | |
| C1 | 150 ±1.3 | 3.5 ± 0.35 | | | 0.94 | 3.0 ± 0.50 | 95.66 | 43 ± 1.12 |
| C2 | 150 ±1.4 | 3.0 ± 0.47 | | | 0.92 | 3.1 ± 0.22 | 96.12 | 41 ± 1.51 |
| C3 | 150 ±1.2 | 3.5 ± 0.52 | | | 0.98 | 3.0 ± 0.28 | 98.05 | 30 ± 0.50 |
| C4 | 149 ±1.5 | 3.8 ± 0.40 | | | 0.88 | 3.2 ± 0.28 | 97.10 | 28 ± 0.65 |
| C5 | 150 ±1.1 | 4.0 ± 0.45 | | | 0.85 | 3.3 ± 0.30 | 96.72 | 25 0.7 2 |

Determination of λ max: The λ-max of Bilastine was determined using a UV-visible spectrophotometer and was found to be 218 nm.

Table No.4: Maximum Wavelength of Bilastine (API)

| Sr. No | Wavelength (nm) | Average |
|--------|-----------------|---------|
| 1 | 218 | 218 |
| 2 | 217 | |
| 3 | 219 | |

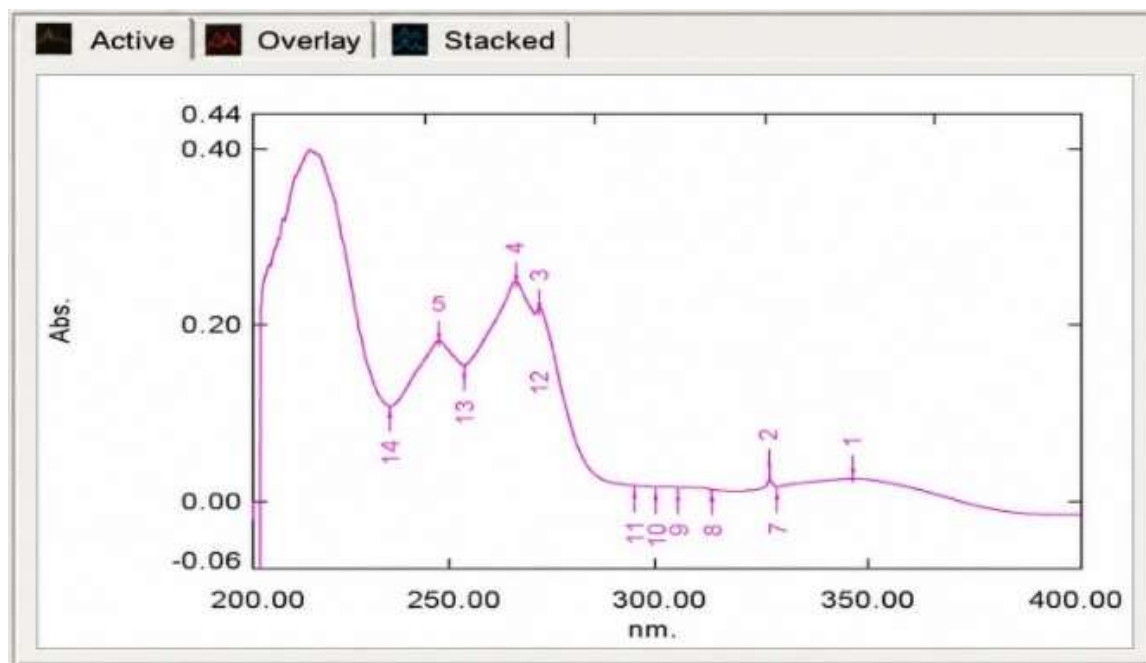


Fig No.2: Determination of UV of Bilastine (API)

Calibration Curve:

The calibration curve showed linearity in the concentration range of 2–10 µg/mL with the regression equation $y = 0.028x + 0.038$ and a correlation coefficient (R^2) of 0.9949

Table No.5: Calibration curve of Bilastine in Methanol

| Sr. No. | Concentration (µg/ml) | Absorbance |
|---------|-----------------------|------------|
| 1. | 2 | 0.10 |
| 2. | 4 | 0.14 |
| 3. | 6 | 0.21 |
| 4. | 8 | 0.26 |
| 5. | 10 | 0.32 |

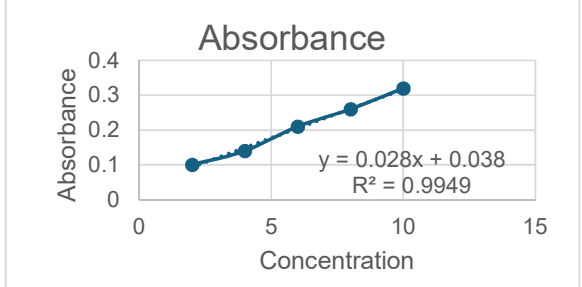


Fig No.3 : Calibration Curve of Bilastine in Methanol

Pre-compression parameter of core and press coated tablet

Pre-compression evaluation of Bilastine was carried out to determine its flow and compressibility characteristics prior to formulation development.

Table No.6: Pre - compression Parameters for Core Formulation

Table 7: Post compression parameter of core and press coated Pulsatile tablet

| Sr. No | Parameter | Results | | | | | |
|--------|-----------------|-------------|------------|-------------|-------------|-------------|-------------|
| | | C-1 | C-2 | C-3 | C-4 | C-5 | |
| 1 | Bulk density | 0.41 ± 0.02 | 0.42±0.01 | 0.40 ± 0.02 | 0.43 ± 0.01 | 0.44 ± 0.02 | |
| 2 | Tapped density | 0.49± 0.01 | 0.50±0.02 | 0.47 ± 0.01 | 0.51 ± 0.02 | 0.52 ± 0.01 | |
| 3 | Cars index | 16.33 ±0.41 | 16.00±0.41 | 14.89±0.35 | 15.69± 0.32 | 15.38± 0.29 | |
| 4 | Hausner's ratio | 1.20 ± 0.02 | 19 ± 0.01 | 1.18 ± 0.01 | 1.18 ± 0.02 | 1.18 ± 0.01 | |
| 5 | Angle of repose | 27.42 ±0.31 | 28.16±0.24 | | 26.83 ±0.27 | 27.65± 0.18 | 26.24± 0.22 |

Post compression parameter of core and press coated pulsatile tablet

Weight Variation: All formulations (C1–C5) complied with Pharmacopoeial limits.

Hardness: Tablet hardness was within acceptable range, indicating good mechanical strength.

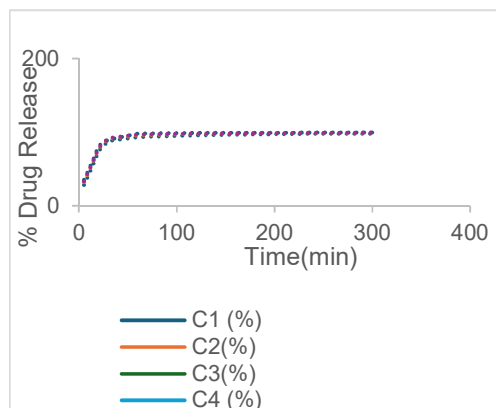
Friability: Friability values were below 1%, showing adequate tablet strength.

Drug Content: Drug content was found within acceptable limits, indicating uniformity.

Thickness: Tablet thickness was uniform for all batches.

Disintegration Time: All formulations showed acceptable disintegration time, with C3 showing the fastest disintegration.

Dissolution Study: In vitro drug release in pH 6.8 phosphate buffer for up to 300 minutes was assessed for the optimized batch (C3). By the end of the study, the formulation had achieved nearly full drug release (~99%) with a controlled and gradual release pattern. With an initial lag followed by sustained drug release,



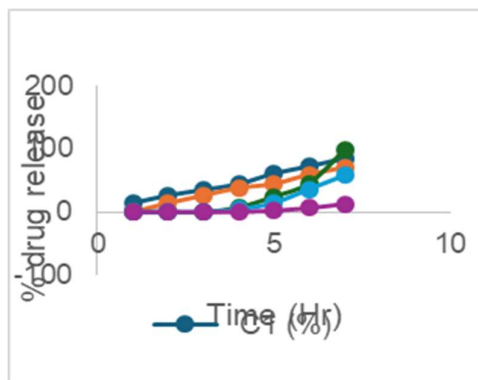


Fig No.4: % Drug Release of core tablet Fig No.5 : % Drug Release of press-coated tablet

Table No.8 : In vitro drug release of core tablet Bilastine

| Time (min) | C1 (%) | C2 (%) | C3 (%) | C4 (%) | C5 (%) |
|------------|--------|--------|--------|--------|--------|
| 5 | 28.45 | 32.18 | 35.62 | 30.75 | 33.40 |
| 10 | 42.60 | 46.85 | 49.20 | 45.10 | 47.75 |
| 15 | 58.72 | 62.30 | 65.48 | 60.95 | 63.12 |
| 20 | 74.85 | 78.60 | 82.15 | 77.20 | 79.05 |
| 30 | 88.40 | 91.25 | 90.01 | 90.35 | 92.18 |
| 60 | 93.75 | 96.10 | 98.25 | 95.80 | 97.05 |
| 120 | 96.20 | 98.05 | 99.10 | 97.85 | 98.60 |
| 180 | 97.10 | 98.75 | 99.45 | 98.60 | 99.05 |
| 240 | 97.85 | 99.10 | 99.70 | 99.05 | 99.40 |
| 300 | 98.20 | 99.35 | 99.85 | 99.40 | 99.65 |

Table No.9: Evaluation of Press-Coated Pulsatile Tablets of Bilastine (C1 to C5)

| Batch | Weight Variation (mg) | Hardness (Kg/cm ²) | Friability (%) | Thickness (mm) | Drug Content (%) | Lag Time (Hr) |
|-------|-----------------------|--------------------------------|----------------|----------------|------------------|---------------|
| C1 | 351±0.28 | 5.9±0.35 | 0.58 | 4.52±0.42 | 97.85 | 1 |
| C2 | 353±0.31 | 6.1±0.40 | 0.55 | 4.55±0.36 | 98.20 | 2 |
| C3 | 352±0.26 | 6.3±0.38 | 0.49 | 4.51±0.30 | 98.10 | 4 |
| C4 | 350±0.34 | 6.0±0.29 | 0.53 | 4.53±0.41 | 97.90 | 3 |
| C5 | 354±0.29 | 6.2±0.33 | 0.51 | 4.54±0.41 | 98.65 | 4 |

Table No.10 : In-vitro Drug Release of Press-Coated Pulsatile Tablets of Bilastine (C1 to C5)

| Time (Hr) | C1 (%) | C2 (%) | C3 (%) | C4 (%) | C5 (%) |
|-----------|--------|--------|--------|--------|--------|
| 1 | 14.29 | 0 | 0 | 0 | 0 |
| 2 | 26.36 | 14.29 | 0 | 0 | 0 |
| 3 | 35.26 | 26.36 | 0 | 0 | 0 |
| 4 | 44.35 | 38.42 | 7.35 | 4.20 | 0 |
| 5 | 61.20 | 44.79 | 24.60 | 14.80 | 1.95 |
| 6 | 72.50 | 59.65 | 45.75 | 36.45 | 6.30 |
| 7 | 85.10 | 70.96 | 98.40 | 58.20 | 12.85 |

HPLC Method Development and Validation:

Method Development: Optimized conditions selected were a Zodiac C8 column (150 × 4.6 mm, 5 μm), 0.1% formic acid–acetonitrile (80:20, v/v) as the mobile phase, a flow rate of 1.0 mL/min, and detection at 252 nm.

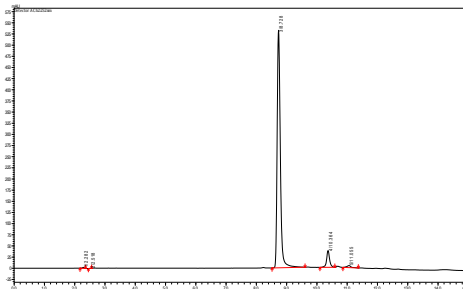


Fig No.6: Method development of Bilastine by RP-HPLC

Selectivity: After comparing the retention times of separated API and developed formulation with blank sample analysis,

Repeatability: The mean peak area of Bilastine (100 ppm) was found to be 4,034,466 with a standard deviation of 50,450.97.

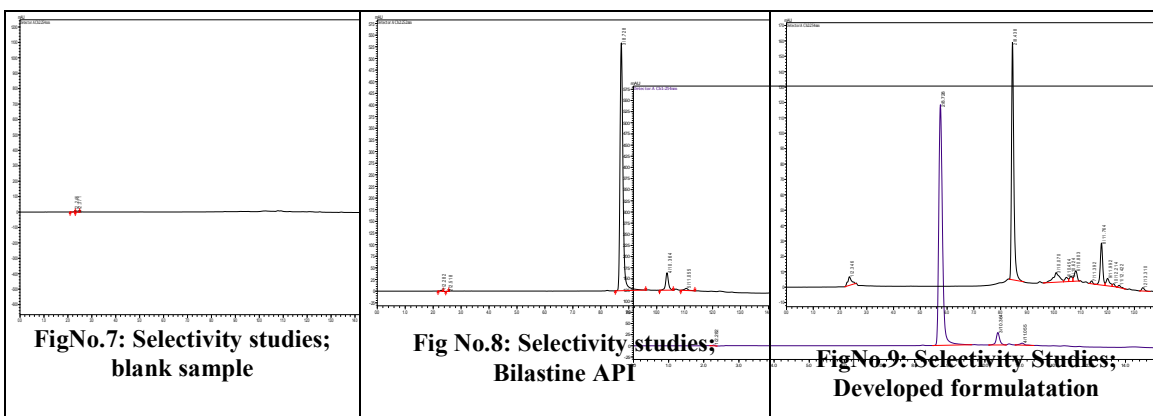


Table No.11: Repeatability study of Bilastine

Fig No.10: Repeatability study of Bilastine by RP-HPLC

| Sr. No. | Drug Name; Bilastine |
|---------|--------------------------|
| | Peak Area; Conc. 100 ppm |
| 1 | 3943199 |
| 2 | 4061361 |
| 3 | 4034443 |

| System suitability | Bilastine | Acceptance |
|---|--------------------|-------------|
| Theoretical plates (<i>N</i>) | 34041 | ≤ 2000 |
| Capacity Factor (<i>K'</i>) | 3.84 | ≤ 0.5 |
| Resolution (<i>R</i>) | --- | ≤ 1.5 |
| Separation factor (<i>α</i>) | 1.08 | > <i>k'</i> |
| Tailing factor (<i>T</i>) | 1.24 | < 1.5 |
| Retention time (<i>t_R</i>) | 8.72 min. | > <i>k'</i> |
| Wavelength (nm) | 252 nm | > 200 nm |
| Repeatability (% RSD) | 1.25% | < 2% |
| Intra-Day Precision (% RSD) | 0.83-1.54% | < 2% |
| Inter-Day Precision (% RSD) | 0.16-0.69% | < 2% |
| Linearity range | 35-2.18 µg/mL | NA |
| Regression equation | y = 35620x - 16027 | NA |
| Correlation Coefficient (r2) | 0.9991 | NA |
| SE of intercept (Se) | 10879.75477 | NA |
| SD of intercept (Sa) | 24327.87124 | NA |
| LOQ ^a (µg/mL) | 6.83 µg/mL | NA |
| LOD ^a (µg/mL) | 2.05 µg/mL | NA |

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System Suitability: The %RSD was found to be less than 2%, indicating acceptable system performance. Table No 12 System suitability

Precision: Precision of the developed HPLC method was evaluated in terms of intraday and interday (intermediate) precision. demonstrate that the proposed method is precise for Bilastine.

Table No.13: Intraday precision data of Bilastine

| Drug Name: Bilastine | | | | | |
|----------------------|---------------------|---------|---------|----------------|------------|
| S. No. | Concentration (ppm) | Area | Average | Std. Deviation | %RSD |
| 1 | 100 ppm | 3943199 | 4013001 | 61930.48 | 1.54% |
| | 100 ppm | 4061361 | | | |
| | 100 ppm | 4034443 | | | |
| 2 | 100 ppm | 4038812 | 4055931 | 33847.13 | 0.83% |
| | 100 ppm | 4034063 | | | |
| | 100 ppm | 4094918 | | | |
| 3 | 100 ppm | 3867929 | 3838195 | 26317.75 | 0.69% |
| | 100 ppm | 3828765 | | | |
| | 100 ppm | 3817892 | | | |
| Range of % RSD | | | | | 0.83-1.54% |

Table No.14: Interday/intermediate precision data of Bilastine

| Drug Name: Bilastine | | | | | |
|----------------------|---------------------|---------|---------|----------------|------------|
| S. No. | Concentration (ppm) | Area | Average | Std. Deviation | %RSD |
| DAY 1 | 100 ppm | 3867929 | 3838195 | 26317.75 | 0.69 |
| | 100 ppm | 3828765 | | | |
| | 100 ppm | 3817892 | | | |
| DAY 2 | 100 ppm | 3815289 | 3820409 | 6010.12 | 0.16 |
| | 100 ppm | 3818911 | | | |
| | 100 ppm | 3827026 | | | |
| DAY 3 | 100 ppm | 3843541 | 3841038 | 7058.19 | 0.18 |
| | 100 ppm | 3846503 | | | |
| | 100 ppm | 3833069 | | | |
| Range of % RSD | | | | | 0.16-0.69% |

Robustness studies: Deliberate variations in flow rate, mobile phase composition, and detection wavelength produced only minor changes in retention time of Bilastine without significantly affecting chromatographic performance.

Table No. 15: Robustness data of Bilastine

| Variables of robustness | Bilastine | | | |
|-----------------------------|----------------------------|------------------|--------------------------|----------------|
| | Retention time t_R (min) | Ret. factor (k') | Tailing factor (T_f) | Th. Plates (N) |
| Flow rate (1.1 ml/min) | 8.26 | 3 | 1.34 | 32332 |
| Flow rate (0.9 ml/min) | 8.82 | 2.41 | 1.21 | 48429 |
| Solvent B composition (72%) | 8.86 | 2.89 | 1.35 | 32021 |
| Solvent B | 8.5 | 2.74 | 1.32 | 34997 |

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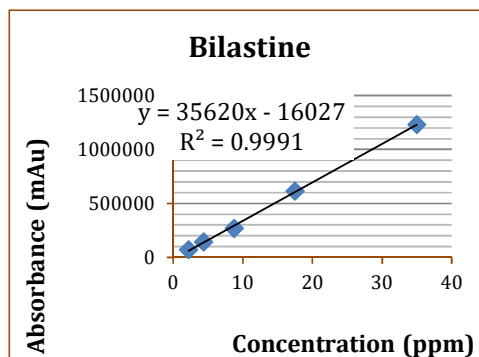
| | | | | |
|---------------------------|-------|-------|-------|--------|
| composition (68%) | | | | |
| Temperature (30°C) | 8.72 | 2.91 | 1.4 | 32719 |
| Temperature (26°C) | 8.72 | 2.91 | 1.4 | 32719 |
| Average | 8.65 | 2.81 | 1.34 | 2455.5 |
| Standard deviation | ±0.23 | ±0.21 | ±0.07 | ±34.62 |

Calibration (Linearity) studies: A strong correlation ($R^2 \approx 0.999$) was found in the linearity study of Bilastine, indicating excellent proportionality between response and concentration.

Table No.16: Linearity data of Bilastine

Fig No.11: Calibration curve of Bilastine

| Name of Drug; Bilastine | | |
|-----------------------------------|-----------------------|----------------------|
| S. No. | Concentration (µg/mL) | Area |
| 1 | 35 µg/mL | 1231507 |
| 2 | 17.5 µg/mL | 615172 |
| 3 | 8.75 µg/mL | 271689 |
| 4 | 4.375 µg/mL | 144131 |
| 5 | 2.1875 µg/mL | 72836 |
| Regression Equation | | $y = 35620x - 16027$ |
| Correlation coefficient (R^2) | | 0.9991 |
| Std. error of intercept | | 10879.75477 |
| Std. Dev. Of intercept | | 24327.87124 |
| LOQ | | 6.83 µg/mL |
| LOD | | 2.05 µg/mL |



Drug accuracy studies: At 80%, 100%, and 120% levels, the accuracy study of Bilastine revealed a recovery percentage of $94.02 \pm 1.07\%$. The method is accurate and dependable, and the results fell within the ICH limits (90–110% and %RSD < 2%).

Table No.17: Accuracy data of Bilastine

| Drug Name: Bilastine | | | Drug content: 20 mg | | Marketed formulation: Bilastine | | | |
|---|------------|-----------|---------------------|------------|---------------------------------|----------------|--------------------|--------|
| Std. conc. (%) | Std. (ppm) | Peak area | Drug (%) | Drug (ppm) | Peak area | Avg. peak area | Drug (%) | Rec. |
| 100% | 100 ppm | 3892313 | 80 | 20 | 727544 | 727675.5 | 93.48% | |
| | | | | 20 | 727807 | | | |
| | | | 100 | 25 | 921073 | 908184.5 | | 93.33% |
| | | | | 25 | 895296 | | | |
| | | | 120 | 30 | 1122369 | 1112224.5 | | 95.25% |
| | | | | 30 | 1102080 | | | |
| Drug recovery Range (%) as per ICH = $100 \pm 10\%$ | | | | | | | $94.02 \pm 1.07\%$ | |
| Standard Deviation | | | | | | | 1.07 | |
| Relative Standard Deviation (RSD) | | | | | | | 1.14% | |

CONCLUSION:

The study successfully demonstrated the

formulation and evaluation of a Bilastine pulsatile drug delivery system suitable for chronotherapeutic applications. The developed press-coated tablets

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effectively achieved a programmable lag time followed by rapid drug release, aligning with the circadian pattern of allergic symptoms. This approach enhances therapeutic efficacy and patient compliance by delivering the drug at the required time. Preformulation and evaluation studies confirmed that the selected excipients and formulation strategy were appropriate, producing tablets with acceptable physical and mechanical properties. The optimized HPLC method proved to be simple, accurate, precise, and robust, making it suitable for routine analysis of Bilastine in pharmaceutical formulations. Overall, the study concludes that the pulsatile drug delivery system of

CONFLICT OF INTEREST:

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