

Removal of Safranin-O Dye from Aqueous Solution using Prepared Activated Carbon from Apple Seed Coat: Kinetic, Thermodynamic, and Isothermal Studies

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ABSTRACT

In this study, to prepare the activated carbon, the shell of apple seeds was used to get rid of the dye safranin-O present in the wastewater. Several important factors were studied, including equilibrium time, pH solution, temperature, dye concentration, and weight of activated carbon, where it was observed that the percentage of removal increases with increasing weight of the surface AC and decreases with increasing dye concentration. Also, the percentage of removal increases with the increase in the equilibrium time, and the temperature has a very important effect on the adsorption process, as it was observed that with the increase in temperature, the percentage of removal of dye increased. The adsorption isotherms are described by the Langmuir isotherm and the Freundlich isotherm. The Langmuir isotherm was found to give the best efficiency compared to the Freundlich isotherm. Where the best adsorption efficiency at different temperatures was (291, 300, 309 K) 27.55, 33.33, 36.66 mg/g, in the same order. The adsorption kinetics of safranin-O dye was also studied using first-order reaction and second-order reaction. Kinetic studies have shown that the reaction obeys a second-order reaction. Thermodynamic parameters were calculated including (ΔG°), (ΔH°), and (ΔS°) changes, to predict the nature of adsorption. The estimated values for ΔG° were -1.75, -2.58, and -2.95 kJ/mol at 291, 300, and 309 K, at the same order.

Keywords: Activated carbon, Adsorption capacity, Apple seed coat, Safranin-O.

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INTRODUCTION

Many types of dye are employed in industrial factories like paper, carpets, paper, rubbers, cosmetics, plastics, and textiles in order to color their products. There are many types of pollutants released to the water sources during dye production. The textile industries released high amount of color wastewater, which are mainly poisonous water sources.¹ The colored wastewater of these factories containing high concentration of organic compounds, which are difficult to remove from aqueous solution, these types of dye can be careful as one of the utmost dangerous pollutants, due to they have mutagenic, teratogenicity, and carcinogenic influence and cause several disorders health to human beings like dysfunction of the kidney, concentrations reproductive method, brain, liver, and central nervous method even present at low.^{2,3} Numerous techniques, including chemical, physical,

and biological systems, have been employed to remove the dye wastewater. These methods can remove dyes from wastewater. At the present time, the researcher's interest has increased in the adsorption technology, which depends on the purification of polluted water resulting from dye factories and industrial factories.⁴⁻⁶ Also, the adsorption technology is considered an easy, available, simple, high-efficiency, and high-capacity technique in the treatment of dyes with very high concentrations.⁷ Activated carbon is very widely used in the removal of pollutants, especially dyes, because of its high ability to absorb pollutants and organic compounds. Activated carbon (AC) has been utilized for safranin-O dye adsorption because of its great specific surface area and great number of surface-active adsorption sites.⁸⁻¹⁰ In recent years, conversion of the low cost materials available in large quantities like fly ash, coal, wool wastes, silica gel, agricultural wastes, and clay

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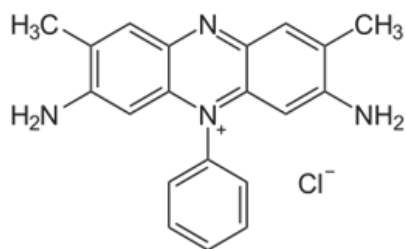


Figure 1: Chemical structure of Safranin-O dye

materials into activated carbon can be utilized as adsorbents for the treatment of wastewaters having dyes, pigments, and other colorants.¹¹ The objective of this work is to study and describe different factors like the effects of equilibrium time, safranin-O dye concentration, primary pH, adsorbent mass, and temperature on dye adsorption rate. Adsorption isotherms, kinetics, and Thermodynamic studies have to be performed to understand how the removal of the selected dyes on activated carbon was too calculated. Safranin-O dye: Safranin-O dye (Figure 1) is a reddish-brown powder that can dissolve in water, and it is commonly used in dyeing fabrics, paper, leather, cotton, silk, and wool. It also has wide uses for biological laboratory purposes. The presence of safranin dye has a negative effect on human health, as it causes pain in the stomach, mouth, tongue, and lips, which leads to nausea and diarrhea, such as irritation of the mouth, tongue, throat, lips, and stomach pain, which may lead to vomiting, nausea, and diarrhea.

MATERIALS AND METHODS

Materials and Chemicals

The apple seed coat was collected from ASDA supermarket (Northampton, UK). The pH was adjusted by adding 0.1 M, Hydrochloric acid (HCl), and sodium hydroxide (NaOH) w Deionized water was utilized to prepare wholly of the solutions. A standard solution of 100 mg/L safranin-O dye was prepared via dissolving 0.01 g of safranin-O dye in 100 mL deionized water. Wholly of the several concentration solutions were prepared by appropriately diluting the standard solution. The chemicals utilized in the investigation are being used without further purification.

Preparation of Activated Carbon

Preparation of activated carbon from raw materials (apple seed coat) that were collected from ASDA super market (Northampton, UK). The samples were washing by DW at different times to remove dust and other contaminations. Later they peel seeds off. After that the sample was dry at 120°C for 2 hours. This method that materials heating at 200°C in furnace graphite of 1h in an inert atmosphere via flushing nitrogen prior to and during the heating time. After that, the sample result was cooled to room temp. And washing by DW at several time to adjusted the pH samples about the pH7 and final products were dry at 110°C for 2 hours to give powder activated carbon.¹²

Adsorption Experiments

In this work the adsorption investigates was carry out to calculate the effect of several factors (adsorbent mass,

pH solution, equilibrium time, and primary concentration of dye) for the percentage removal of safranin-O dye on the surface of activated carbon. Batch adsorption investigates was performed by utilizing a sample having a known dosage of activated carbon and 100 mL of safranin-O dye solutions of known initial concentration in 250 mL Erlenmeyer flasks and shaking on a shaker water bath controlling temperature operated at a constant speed of 120 rpm. Next, stirring on a shaker for pre-determined time intervals to reach the adsorption equilibrium isotherms and the optimum adsorption amount of safranin-O dye, then the mixture was treated by centrifugation of solid-liquid separation.¹³ Stirring on a shaker of pre-determined time intervals, 3 mL were withdrawn with a clinical syringe of the clear solution and analyzed using a UV-vis spectrometer to determine the dye concentration. The quantity of dye adsorbed onto the adsorbent at equilibrium, adsorption capacity q_e (mg/g), was calculated utilizing the following (Eq. 1):

$$q_e = \frac{(C_o - C_e) V(L)}{W} \quad (1)$$

The removal percentage of safranin-O dye (R%) via the AC in the aqueous solution was estimation utilizing in (Eq. 2):

$$R\% = \frac{(C_o - C_e)}{C_o} \times 100 \quad (2)$$

Adsorption Isotherm

The adsorption isotherm is an important factor in improving the utilization of the activated carbon. It can be utilized to estimate the removal percentage of the AC and refer to the interaction between the activated carbon and the safranin-O dye. There are two types of the adsorption process. The first is called physical adsorption via weak van der Waals forces. The second is called chemical adsorption via chemical bonding, depending on the interaction between the adsorbate and the adsorbent. The linear forms of the isotherm Langmuir (Eq. 3) and isotherm Freundlich (Eq. 4) :

$$\frac{1}{q_e} = \frac{1}{q_{\max} K_L C_e} + \frac{1}{q_{\max}} \quad (3)$$

q_{\max} is the maximum adsorption efficiency (mg/g), and K_L is the Langmuir constant (L/mg), which reflects the adsorption rate.

$$q_e = K_f C_e^{1/n} \quad (4)$$

Adsorption Kinetics

A series of investigations was crying out for studying two types of Kinetic models, which can be utilized to study the rate-controlling step of adsorption and the mechanism adsorption. Two models kinetic were considered: the first model and second model. The linear forms of the first model (Eq. 5), and the second model (Eq. 6), can be calculated:

$$\log q_e - q_t = \log (q_e) - \frac{K_1}{2.303} t \quad (5)$$

$$\frac{1}{q_t} = \frac{1}{K_2 q_e^2} + \frac{1}{q_e} t \quad (6)$$

Thermodynamics

The most important thermodynamic factors like (ΔG°), (ΔH°), and (ΔS°) for adsorption of safranin-O dye onto AC were tested. These parameters were estimated utilizing the following (Eq. 7)

$$\Delta G^\circ = -RT \ln K_s \quad (7)$$

The (ΔH°) of adsorption and entropy (ΔS°) of adsorption were estimated from adsorption result at several temperatures (291,300,309 K) utilizing the Van't Hoff (Eq. 8)

$$\ln k_s = \frac{-\Delta H^\circ}{RT} + \frac{\Delta S^\circ}{R} \quad (8)$$

RESULTS AND DISCUSSION

Effect of Contact Time

The influence of equilibrium time is a significant factor in determining the contact time in which best safranin-O dye is removed. A series of investigations were performed for investigated the percentage removal of dye as a function of time using 40 ppm of safranin-O dye with 0.09 g/100 mL at difference temperatures (291, 300, and 309 K). The percentage removal dye gradually increases with time, then start to level off at 50–60 minutes. As shown in Figure 2. During the first 30 minutes, the removal rate of safranin-O dye is very fast due to a great number of active adsorption sites.¹⁴ Later the removal percentage rate slows down until it reach to the equilibrium state because of the slow diffusion of dye particles in to the tine holes of the AC.

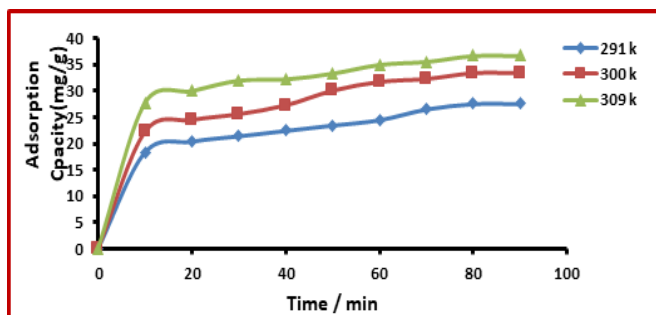


Figure 2: Effect of equilibrium time on the adsorption of safranin-O dye onto activated carbon at several temperatures.

Effect of Temperature

A series of investigations were performed to study the percentage removal of safranin-O dye from aqueous solution, using 40 ppm of safranin-O dye with 0.09 g/100 mL of AC at different temperatures (291, 300, and 309 K) (Figure 2). The adsorption capacity rises by increasing temperature, indicating an endothermic reaction.

Effect of pH Solution

The effect of initial PH solution on the removal of safranin-O dye by activated carbon was investigated in pH range (2–9) with the known concentration of safranin-O dye 40 ppm and 0.09 g/100 mL of activated carbon. The solution pH of the aqueous solution was adjusted utilizing 0.1 M HCl and 0.1 M NaOH. The removal rate of safranin-O dye as a function of pH is shown in Figure 3. The adsorption efficiency increases by rising pH value. It was observed from Figure 3 that the (Q_e) rises from (2.74 to 55.55) mg/g when the initial pH increases from pH (2 to 9). This behavior can be explained dependence on the presence of a large number of active sites on the AC. The activated carbon surface can be divided into two parts depending on the medium. When the acidic medium the activated carbon surface will be positive charge, the electrostatic repulsion takes place among the AC and the positive charge of safranin-O dye, leading to decrease adsorptive removal of the dye. But when the initial pH values increase (basic medium), the AC has a negative charge. Therefore, the electrostatic attraction between the negatively charged sites of the adsorbent and the positively charged safranin-O dye molecules occurs. Depending on this feature, the adsorptive removal of the dye on the activated carbon rises by increasing solution pH.¹⁵

Effect of Activated Carbon Content

Is a significant parameter for effective safranin-O dye removal because it estimation the sorbent/sorbate equilibrium of the method. A series of experiments were performed to conduct the removal percentage of safranin-O dye, using 40 ppm of safranin-O dye with varying activated carbon dosage rang (0.04–0.09) g/100 mL. As shown in Figure 4. with increasing activated carbon content from 0.04 to 0.09 g/100 mL, the removal capacity of safranin-O dye almost linearly increases 25 to 97.5 % and then starts to level off because of rises

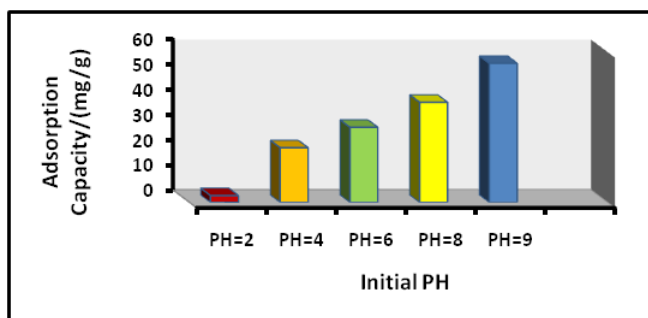


Figure 3: The adsorption process of Safranin-O dye onto activated carbon at initial Safranin-O dye concentrations = 40 ppm, amount of activated carbon = 0.09 gm/100 ml using several pH range (2-9).

of active sites. The best percentage %removal is 97.5% at 0.09 g/100mL.^{16,17}

Effect of Initial Dye Concentration

A series of experiments were performed for tested the influence of the varying in the dye conc. of safranin-O dye rang (40–90) ppm on the percentage removal efficiency using constant activated carbon dosage (0.09 g/100 mL). It could be observed from Figure 5. that the adsorption efficiency raised via increasing of the concentration of safranin-O dye then start to be flat since the primary dye concentration raised. To explain this behavior, increasing the initial dye concentration leads to an increase in collision and consequent increase adsorption process. Moreover, in the first stage of adsorption, there are many adsorption sites, so It was found that the rate of safranin-O’s adsorption process was reached in the first 20 minutes of adsorption very greatly. After that, the remaining adsorption sites were decreased when the initial dye concentration increased, which means activated carbon’s exterior surface reached saturation. The removal of adsorption decreased by a rise in the primary conc, of safranin-O dye. The maximum removal efficiency is 94.68% at 40 ppm.¹⁸

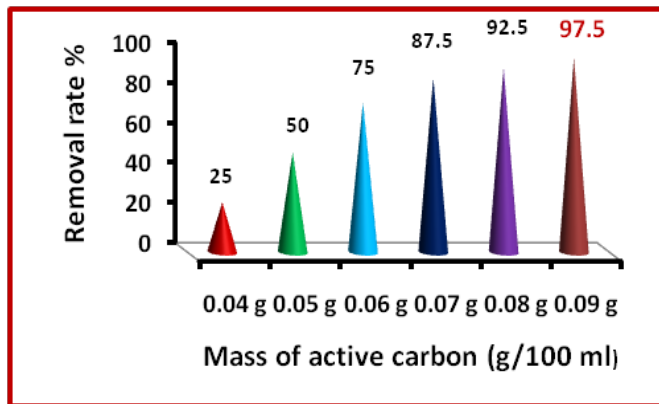


Figure 4: Effect of adsorbent dosage on the adsorption of Safranin-O dye onto activated carbon (initial Safranin-O dye concentration = 40 ppm, T = 309 K).

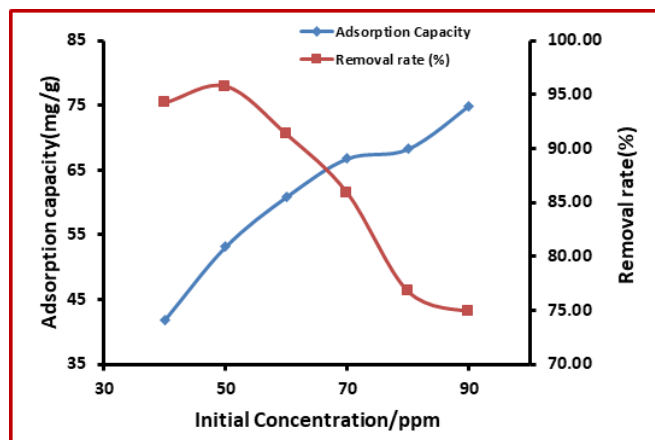


Figure 5: Effect of initial concentration on adsorption process on the surface of activated carbon using 0.09 g/100 mL.

Adsorption Isotherm

In this project, the adsorption isotherm was tested to refer to adsorption mechanism and reach the optimum adsorption efficiency. Two adsorption models, Langmuir and Freundlich equation, were utilized to study the adsorption model. As we know the isotherm, Langmuir is describing the monolayer adsorption onto a surface with a finite number of sites. The liner of model Langmuir calculates from (Eq. 6). The regression coefficients and isotherm factors for Freundlich and Langmuir isotherms are shown in Figures 6 and 7, respectively, and tabulated in Table 1.

The regression coefficients indicated that the result is best fitted vi the Langmuir isotherm Figure 6. The isotherm Langmuir adsorption has the best R² value = 0.9984. Thus, the investigational result is well fitted via the isotherm Langmuir adsorption, which assumes monolayer sorption on a surface by a finite number of identical sites.¹⁹

Table 1: The factors of isotherm Langmuir and isotherm Freundlich at 309 K for adsorption of Safranin-O dye on to AC.

Adsorbent	Langmuir			Freundlich		
	q_{max}	K_L	R^2	K_f	n	R^2
Activated carbon	50.76	0.32	0.9984	12.12	2.11	0.9848

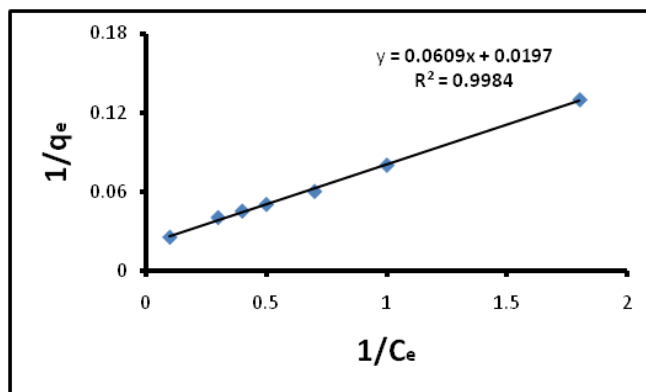


Figure 6: The linear Isotherm Langmuir adsorption for Safranin-O dye adsorption by the activated carbon.

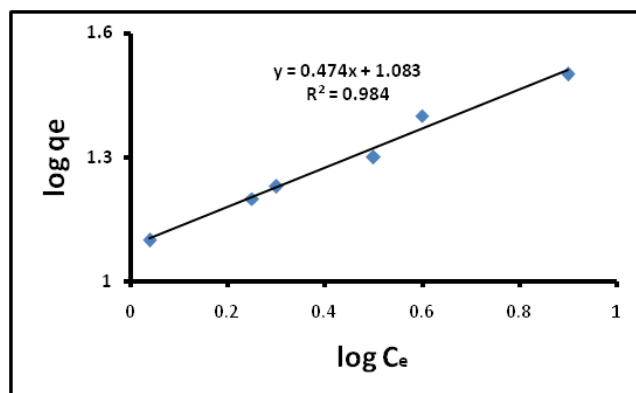


Figure 7: The linear isotherm Freundlich adsorption s for dye safranin

Kinetics Studies

A series of experiments have been performed to estimate model the kinetic; the data was evaluated via (Eq. 5), and (Eq. 6) connected to the first and second kinetics models, in the same order. The equation first model assumes that the solute uptake rate is directly proportional to the saturation concentration—the uptake quantity of dye through time.

From Table 2, it can be noted that the model first model provided a poor fit ($R^2 = 0.8499$) for the investigational result found (Figure 8). These data represent the adsorption result are not following via the first-order kinetic model.

As shown in Figure 9, the investigational result was flawlessly fitting to the kinetic model second order, by great values $R^2 = 0.9963$. These data indicate that the activated carbon adsorption of safranin-O dye followed the model kinetic order rather than the first order.²⁰

Estimation of Thermodynamic Parameters

The thermodynamic factors like (ΔG° , ΔH° , and ΔS°) were investigated to deduce the adsorption mechanism. These parameters can be estimated using (Eq. 7), and (Eq. 8).

Table 2 Comparison of the model first and second-order adsorption rate constants.

Adsorbent	First-order		Second-order	
	K1	R ²	K2	R ²
Activated carbon	0.071	0.8499	0.0037	0.9963

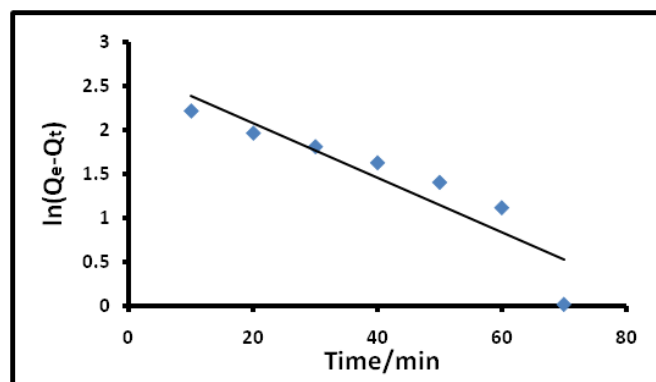


Figure 8: The fitting result of adsorption procedure via first model equation at 309K.

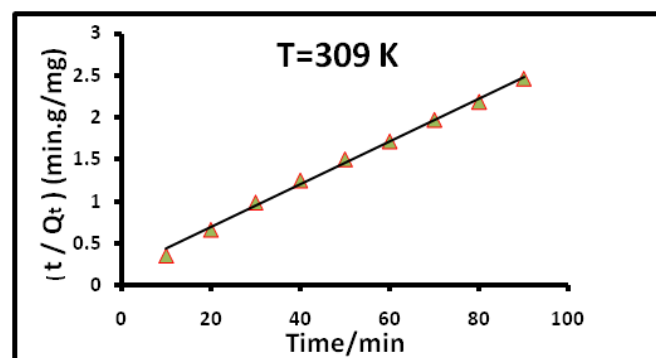


Figure 9: The fitting result of adsorption procedure via second model equation at 309K.

The value of the thermodynamic equilibrium constant (K_s) for the adsorption of safranin-O dye onto AC can determine by plotting $\ln(q_e/C_e)$ versus C_e as appear in Figure 10 and the data are listed in Table 3.

The thermodynamic factors (ΔH°) and (ΔS°) was estimated from the slope and intercept of the Van't Hoff plot (Eq. 8) by plotting $\ln(K_s)$ versus ($1000/T$), respectively, as shown in Figure 11, where the slope represent standard enthalpy changes and intercepts represent (ΔH°). All data is shown in Table 4.

From the Figure 11 and Table 4. The values of ΔG° for safranin-O dye adsorption onto activated carbon equal (-1.75, -2.58, and -2.95) kJ/mol, at 291, 300, and 309 K at the same order. These results indicate that a spontaneous adsorption process occurred. The changes of enthalpy (ΔH°) and entropy (ΔS°) of adsorption were 17.37 kJ/mol and 66.19 kJ/mol, respectively. The positive value of ΔH° indicates that the adsorptions process of safranin-O dye onto activated carbon endothermic adsorption in nature.

CONCLUSION

In this research, the activated carbon was successfully prepared from apple seed coat could be utilized as charge

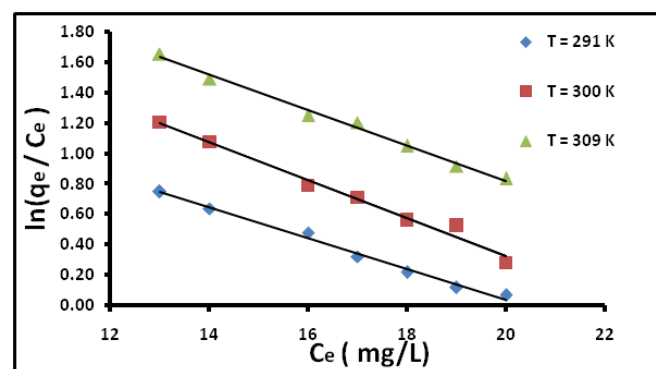


Figure 10: Linear plots for determination of equilibrium constant value at different temperatures.

Table 3: Thermodynamic equilibrium constant at different temperatures.

Temperature/K	Ks	R ²
291	2.066	0.9933
300	2.8189	0.9878
309	3.1616	0.9934

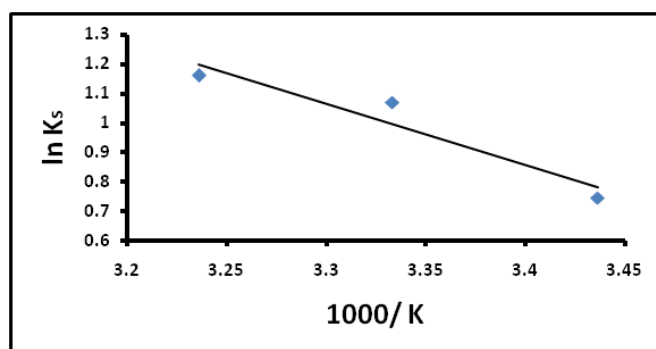


Figure 11: Plot of $\ln K_s$ versus $1000/T$ for Safranin-O dye adsorption.

Table 4: Thermodynamic factors ΔG° , ΔH° , and ΔS° for activated carbon's Safranin-O dye adsorption process.

Temperature/K	$\Delta G^\circ/KJ.mol^{-1}$	$\Delta H^\circ/KJ.mol^{-1}$	$\Delta S^\circ/KJ.mol^{-1}$
291	-1.75	17.37	66.19
300	-2.58		
309	-2.95		

and abundantly available AC for the percentage %removal of hazardous safranin-O from aqueous solution. The adsorption capacity was dependent on the operational parameters, including equilibrium time, the quantity of initial safranin-O dye adsorbed, adsorbent dosage, initial pH, and temperature. The removal percentage (%) of the dye rises depending on the increase in equilibrium time and reaches the contact after about 60 minutes. The optimum amount (0.09) g/100 mL of the activated carbon used to remove safranin-O dye. The equilibrium adsorption efficiency of the adsorbent for safranin-O dye increased with increasing conc, and the optimum concentration of safranin dye (40 ppm) in which highest E% of safranin-O. The adsorption of safranin-O dye onto AC was dependent on the one of the utmost significant parameter the initial pH, which affects on the adsorption capacity. The safranin-O was optimally adsorbed at pH 9. The amount of safranin-O dye adsorbed increased with the temperature rise, indicating that the adsorption method is endo-thermic. The adsorption kinetics of safranin-O dye onto the surface of activated carbon obey the second-order model. The adsorption isotherm was investigated using both Langmuir and Freundlich isotherm. The data indicate that Langmuir model could well describe the adsorption data. The calculated thermodynamic factors ΔG° , ΔH° , and ΔS° showed the adsorption process's spontaneity, endothermic nature, and irreversibility.

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