Removal of Cr (III) by using Chitosan-Grafting-Poly(Acryl Acid-Crotonic Acid) Characterization and Kinetic Study

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ABSTRACT

Hydrogel nanocomposites were prepared using free radical polymerization chitosan and acrylic acid (AA) in combination with crotonic acid. KPS was employed as the initiating agent, while MBA functioned as the cross-linking agent. The nanocomposite of Ch-g-P(AA-co-CA) is a powerful pollutant absorber. Cr (III) was removed from the water using the combination. Field emission scanning electron microscopy (FESEM) and infrared spectroscopy (FTIR) were used to examine the nanocomposites' structure and morphology. The kinetics of Cr (III) adsorption was studied using these rates. Pseudo-second order kinetics characterize the adsorption process. Hydrogel nanocomposite efficiently removes Cr by adsorption (III).

Keywords: Chitosan, Adsorption, Acrylic acid, Cr (III), Crotonic acid.

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INTRODUCTION

Water's critical role in sustaining life has been universally recognized.¹ With the surge in industrial activities, amplified human exploitation of natural resources, and escalated mining operations, contaminants have been ingested into water sources, leading to pronounced water pollution.²⁻⁴ Heavy metals in wastewater, including elements like Cr, Cd, Ni, and Pb, have garnered attention due to their heightened toxicity levels.⁵ For instance, lead's interference with cellular components can disrupt their functioning,⁶ manifesting symptoms such as dizziness, pronounced fatigue, and depression. The imperative to purge these contaminants has posed considerable challenges.⁷ Various strategies like ion exchange, electrodeposition, and membrane filtration have been deployed for heavy metal extraction from polluted waters, yet these methods are not without shortcomings.⁸⁻¹¹ The adsorption technique stands out for its quick action and selectivity in removing metal ions from contaminated water sources.12-14

MATERIALS AND METHODS

Chemicals and Materials

Crotonic acid (CA), chitosan (Ch), acrylic acid (AA), N,N'-Methylene-bis-acrylamide (MBA), and potassium persulfate were among the compounds utilized, all of which were of the highest analytical grade. Additionally, a solution of Cr (III) was prepared. For the preparation of all solutions, deionized water was employed.

Synthesis of Ch-g-P(AA-co-CA) Hydrogel Nano composite The synthesis of Ch-g P(AA-CA) involved a specific procedure using Ch, AA, and CA. Initially, 1.0 g of Ch was dissolved in 40 mL of a 2% of CH₃COOH solution and stirred mechanically for 30 minutes. Following a 30-minute nitrogen purge to eliminate dissolved oxygen, 10 mL of AA and 1.0 g of CA dissolved in 10 mL were introduced into the mixture. Subsequently, the solution's temperature was elevated to 60° C. Recently prepared solutions of (0.1 g in 4 mL) MBA and (0.1 g in 4 mL) KPS were added. The mixture was maintained at 60° C using a three-hour water bath. Post this duration, the samples were subjected to baking at 60° C until a consistent weight was achieved. The resulting test samples were ground to achieve a particle size finer than 75 µm. The same method was used to produce Ch-g-P(AA-co-CA) (Figure 1).

Characterization of Ch-g-P(AA-co-CA) Hydrogel

FTIR spectroscopy

Hydrogels were analyzed using infrared spectroscopy (FTIR Shimadzu8400S, Japan) to classify the functional groups of Ch-g-P(AA-co-CA) hydrogels. Data for the generated surface were obtained via Fourier transform infrared spectroscopy (FTIR) using potassium bromide (KBr) in the wavelength range (4000–400 cm⁻¹).



Figure 1: Photograph of: (A) preparing and cutting (B) washing (C) drying and grinding of hydrogel

Field emission scanning electron microscopy

FESEM was used to compare the nano-hydrogel composite's morphology before and after loading with titanium dioxide at various magnification levels.

Calibration curves of Cr (III) ions

The Cr (III) calibration curve was established using atomic absorption spectrometry. Standard solutions of lead ion, with concentrations spanning from 1 to 100 mg/L, were utilized for this determination. The outcomes indicated that the ion adhered to the Beer-Lambert law (Figure 2).¹⁵

Kinetic studies

This study determined the equilibrium time by dissolving 0.1 g of adsorbent in 20 mL of a standard lead ion solution at 25°C using a thermostatic shaker. Fluids were separated using a centrifuge, and equilibrium time was determined by measuring absorbance with an atomic absorption device.

RESULTS AND DISCUSSION

FTIR Analysis

As FTIR spectrum shows in Figure 3, the permeability decreases at the adsorption peaks after Cr(III) adsorption on the surface, suggesting that Cr(III) ions have bonded with amino groups and altered their vibration. Additionally, hydroxyl, amine, and carbonyl groups shift positions as a result of Pb ion adsorption, as evidenced by an increase in OH group size and a decrease in C-H group bending. The FTIR bands at 1493 cm⁻¹ are assigned to the C=O, amide group, 2800 cm⁻¹ to the CH₃ stretching group, 1735 cm⁻¹ to the -C=O of COOH, and 1396 cm⁻¹ to the -C=C group.¹⁶⁻¹⁹

FESEM

Through the utilization of the FESEM technique, in-depth insights into the surface characteristics, including particle form, dimensions, consistency among compound elements, surface dispersion, polymer chain linkages, and the inherent surface nature (porous vs. smooth) were obtained. The hydrogel²⁰ was identified as a nanocomposite characterized by its spongy-like, porous, and rough stratified texture. Figure 4 offers visual evidence of the hydrogel's surface, marked by arbitrary wrinkle formations. Yet, a noteworthy transformation was discerned following the adsorption of Pb ions; the FESEM images portrayed a shift to a more unified and refined surface. This suggests the infiltration of Pb ions into the surface voids.^{21,22} Such findings, clearly demonstrated in Figure 4,



Figure 2: Calibration Curves of Cr (III) Ions



Figure 3: The FTIR spectrum after cr (iii) adsorption process



Figure 4: FESEM Images of the overlapping surface of Ch-g-P(AA-co-CA) before and after adsorption Cr (III)

validate the adsorption phenomenon.⁵ An auxiliary proof of the adsorption process's efficiency is encapsulated in Figure 4, which juxtaposes the oxygen and carbon ratio dynamics of the hydrogel assembly before and after the adsorption phase.⁶

Adsorption Kinetics

The Ch-g-P(AA-co-CA) nanocomposite hydrogel demonstrates adsorptive capabilities towards Cr (III). As illustrated in Figure 5, the relationship with contact duration is evident. The initial stages display an accelerated rate of ion adsorption onto the Ch-g-P(AA-co-CA) nanocomposite, which subsequently diminishes, stabilizing nearly constant post the 120-minute mark. This behavior suggests an abundance of available adsorption sites during the early phases, which might reach saturation as the process unfolds.²³

Adsorption kinetic studies for Cr(III) ions onto Ch-g-P(AA-co-CA) were conducted by contrasting the pseudofirst-order and pseudo-second-order models. As illustrated in Figure 6 and elaborated upon in Table 1, it was observed that

at 25°C					
Pseudo- first order Cr (III) on Ch-g-P(AA-co-CA)					
Slope	intercept	k1	qe	R^2	
-0.0368	3.2773	0.0368	26.50411	0.9152	
Pseudo - second order Cr (III) on Ch-g-P(AA-co-CA)					
Slope	intercept	qe	k2	h	\mathbb{R}^2
0.0286	0.3312	34.96503	0.00247	3.019324	0.9965

Table 1: Kinetic Adsorption Coefficients of Pb on Ch-g-P(AA-co-CA)



Figure 5: Effect of contact time of removal Cr (III) at 25°C



Figure 6: (a) Pseudo-First-order model desorption Cr (III) on Ch-g-P(AA-co-CA) and (b) Pseudo-second-order model adsorption Cr (III) on Ch-g-P(AA-co-CA) at 25°C

the pseudo-second-order model manifested a notably elevated correlation coefficient (R^2=0.9965) when juxtaposed with the pseudo-first-order model. Such findings indicate that the pseudo-second-order model more precisely delineates the underlying adsorption process.

CONCLUSION

The results of the study showed first, the adsorbent compound (Ch-g-P(AA-co-CA)) efficiently removes Cr (III) ions from water. The equilibrium time for chromium (III) ion adsorption is 120 minutes. Adsorbent composite Ch-g-P(AA-co-CA) should be 0.05 g in the Cr (III) adsorption process, step 3. In order to explain the adsorption of Cr (III) on the surface of the Ch-g-P(AA-co-CA) composite, the pseudo-second-rider model is employed.

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